

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169 TOLL FREE 800.762.7565 FAX 305.623.0475

# **BLH-H SERIES**

# Service and Installation Manual

Please read this manual completely before attempting to install or operate this equipment! Notify carrier of damage! Inspect all components immediately. See page 1.



**BLH-4 SHOWN W/ ACCESSORIES** 



Specifications subject to change without notice.

## CONTENTS

RECEIVING & INSPECTING EQUIPMENT	
SERIAL AND MODEL# LOCATION	1
BLH SPECIFICATIONS FEATURES AND ACCESSORIES	2
ELECTRICAL CHARACTERISTISC AND CUT-OUT REQUIREMENTS	-
WH SPECIFICATIONS FEATURES AND ACCESSORIES	
ELECTRICAL CHARACTERISTICS AND CUT-OUT REQUIREMENTS	
WIH SPECIFICATIONS FEATURES AND ACCESSORIES	-
ELECTRICAL CHARACTERISTICS AND CUT-OUT REQUIREMENTS	
WIHL SPECIFICATIONS FEATURES AND ACCESSORIES.	8
ELECTRICAL CHARACTERISTISC AND CUT-OUT REQUIREMENTS	-
INSTALLATION, OPERATION AND S/S MAINTENANCE	
REMOTE CONTROL.	
PARTS LIST	
AUTOMATIC WATER FILL INSTALLATION, OPERATION, & PARTS LIST	
TROUBLE SHOOTING GUIDE	
ELECTRICAL SCHEMATICS 120V	
ELECTRICAL SCHEMATICS 208V-240V	
RECEIVING & INSPECTING EQUIPMENT	
SERIAL AND MODEL# LOCATION.	
HB SPECIFICATIONS FEATURES AND ACCESSORIES	
ELECTRICAL CHARACTERISTISC AND CUT-OUT REQUIREMENTS	
INSTALLATION, OPERATION AND S/S MAINTENANCE	
PARTS LIST TROUBLE SHOOTING GUIDE	
ELECTRICAL SCHEMATICS	
LIMITED WARRANTY	
WARRANTY INFORMATION	
	20

## **RECEIVING AND INSPECTING THE EQUIPMENT**

1. VISUALLY INSPECT THE SHIPPING CRATE. DAMAGE SHOULD BE NOTED AND REPORTED TO THE DELIVERING CARRIER.

2. IF DAMAGED, OPEN AND INSPECT CONTENTS WITH CARRIER.

3. IF CRATE IS NOT DAMAGED AND THERE IS CONCEALED DAMAGE TO THE EQUIPMENT, NOTIFY THE CARRIER. NOTIFICATION MUST BE MADE VERBALLY AND IN WRITING.

4. REQUEST AN INSPECTION BY THE SHIPPING COMPANY FOR THE DAMAGED EQUIPMENT WITHIN 10 DAYS FROM RECEIPT OF THE EQUIPMENT

5. FREIGHT CARRIERS CAN SUPPLY THE NECESSARY FORMS ON REQUEST.

6. SAVE ALL CRATING MATERIALS UNTIL INSPECTION HAS BEEN MADE OR WAIVED.

## SERIAL NUMBER LOCATION

THE SERIAL AND MODEL# CAN BE FOUND ON THE OPERATORS CONTROL PANEL. WHEN CALLING ATLAS FOR PARTS AND SERVICE ALWAYS HAVE THIS INFORMATION AVAILABLE.

SERIAL #: \_\_\_\_

MODEL #:\_\_\_

INSTALLATION DATE:



# ATLAS METAL

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169

Project: Item No.: Quantity:

TEL 305.625.2451 WWW.ATLASFOODSERV.COM

TOLL FREE 800.762.7565 SALES@ATLASFOODSERV.COM

FAX 305.623.0475

MODULAR UNITS BL SERIES



# HOT FOOD UNIT

**Electrically Heated**, Individual Controls (Drain and Manifold **Optional**)

□ **BLH-2** BLH-3 **BLH-4** BLH-5 

#### SPECIFICATIONS

**TOP**: Constructed of 16 gauge, type 304 stainless steel, die-formed welded, ground and polished to a uniform finish. The top includes a rolled front edge.

BODY: Frame construction shall be of hi-tensile aluminum square tubing, 1-1/4", with 3-3/4" extruded, vertical radius corners on the front. Frame sections are all welded construction, ground and polished to a uniform finish. Body is complete with front and end panels of .050 aluminum, and an 8-5/8" rear apron of .090 aluminum, all covered with plastic laminate. Owner to specify laminate selection. A cam-lock locking system is included with each unit to align and retai cart positioning when two or more units are joined.

HOT FOOD PANS: Individual 12" x 20" x 6" deep hot food wells are built into the top, fabricated of 18 gauge stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. Each well is provided with an 850 watt heating element. The pans are fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on th bottom and enclosed with a 22 gauge galvanized steel outer case. ELECTRICAL: The unit is provided with 850 watt heating elements, pre-wired to individual thermostat controls, with a pilot light for each well. A 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

CASTERS: N.S.F. approved, 5" diameter, non-marking rubber tired, swivel plate casters with grease fittings. Both casters on operator's side have toe activated brakes.

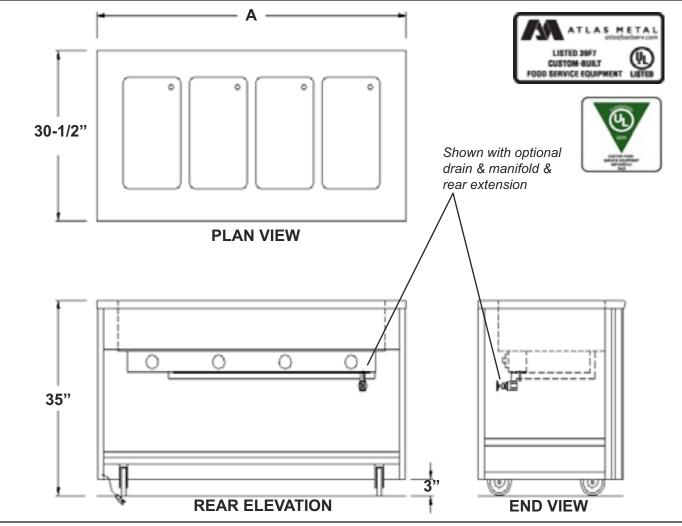
Specifications subject to change without notice.

#### STANDARD FEATURES

Fully insulated to retain heat - individual, thermostatically controlled 12" x 20" hot food wells
Front and End Skirts with recessed casters
Cam-Lock locking device - keeps tops level and equipment in place Fully mobile - each unit is provided with 5" dia. swivel
casters, two with brakes
Available in a wide range of plastic laminate panels, polyurethane enamel & powder coated frames and panels to blend with any decor
Total versatility - available in a variety of lengths
Wet or Dry Operation
1-Year Parts & Labor Warranty UL Listed

#### ACCESSORIES

l,	<b>TS</b> - Tray Slide, 12" wide, S/S, solid, ribbed, fold-down
	SL - Tray Slide, 11-1/4" wide, S/S, 2-rail, fold-down
	<b>SLT</b> - Tray Slide, 11-1/4" wide, S/S, 3-rail, fold-down
	<b>SLF</b> - Tray Slide, 11-1/4" wide, plastic laminate w/ S/S
	runners, fold-down
s	SH - Work Shelf, 8" wide, S/S, flat, fold-down
	<b>CB</b> - Work Shelf, 8" wide, hardwood maple, fold-down
A	<b>CR</b> - Work Shelf, 8" wide, Richlite, fold-down
in	ES - End Shelf, 18" wide, S/S, fold-down
	<b>CBE</b> - End Shelf, 16" wide, hardwood maple, fold-down
)	REVERSA PANEL - Front
	REVERSA PANEL - Ends (set)
	BLSF - S/S Front Panel
d	BLSE - S/S End Panel (each)
	<b>PP</b> - Painted Panels, polyurethane enamel in lieu of laminate
е	USB - Bottom Shelf, S/S, removable
	<b>USMB</b> - Undershelves, S/S, middle & bottom
,	<b>RPS</b> - Rear Sliding Doors, removable, w/ laminate
	HD - Hinged Doors, S/S, w/ plastic laminate
r	DL - Door Locks (set)
er	Sneeze Guards - various styles available (see sneeze
	guard section of catalog)
,	RC - Round Cutout
	<b>CO</b> - Convenience Outlet (specify base or apron mount)
	<b>CO-DUP</b> - Convenience Outlet, Duplex receptacle
	JBH - Outlet Box in base, 4x4 (120V/240V) with cord
	ERS - Electrical Raceway System
	PCS - 7 to 10 ft. Power Cord
	CW - Cord Wrap
	P-CAST - Polyurethane Casters, 2-W/Brakes
	SL-BL - Legs with adjustable feet, in lieu of casters
	Adapter Plates and Adapter Bars (pg DI-51 - DI-52)
	<b>CP</b> - Cover Plate with handles, S/S
e	<b>D</b> - Individual Drain and Valve for each well (3/4" dia. drain)
	<b>DM</b> - Individual Drain for each well with manifold to single valve
	<b>DME</b> - Individual Drain for each well with manifold to single
e	valve w/ rear extension
	<b>DMV</b> - Individual Drain with valve for each well with manifold
	to single valve
	<b>RDVE</b> - Rear Drain valve extension (1) required (for <b>D</b> & <b>DMV</b>
	only)
	AMC - Apron mounted remote controls
	MS - Master on/off switch
	AF - Automatic water fill



**Electrical Characteristics** 

MODEL	WATTAGE	VOLTAGE/KW/AMPS	NEMA # PLUG
BI H-2	850WATT	120V - 1.7KW - 14.2	5-20P
DLI I-2	030WAT1	208V - 1.7KW - 8.2	6-15P
		240V - 1.7KW - 7.1	6-15P
	1000WATT	120V - 2.0KW - 16.7	5-30P
	1000VVA11	208V - 2.0KW - 9.6	6-15P
		240V - 2.0KW - 8.3	6-15P
	05014/477	120V - 2.55KW - 21.3	L5-30P
BLH-3	850WATT	208V - 2.55KW - 12.3	L6-20P
		240V - 2.55KW - 10.6	6-15P
		120V - 3.0KW - 25.0	L5-50P
	1000WATT	208V - 3.0KW - 14.4	L6-20P
		240V - 3.0KW -12.5	L6-20P
		208V - 3.4KW - 16.4	L6-30P
BLH-4	850WATT	240V - 3.4KW - 14.2	L6-20P
		208V - 4.0KW - 19.2	L6-30P
	1000WATT	240V - 4.0KW - 16.7	L6-30P
	0.50144.57	208V - 4.25KW - 20.4	L6-30P
BLH-5	850WATT	240V - 4.25KW - 17.7	L6-30P
	400014477	208V - 5.0KW - 24.0	L6-30P
	1000WATT	240V - 5.0KW - 20.8	L6-30P
<b>D</b> III C	05014477	208V - 5.1KW - 24.5	6-50P
BLH-6	850WATT	240V - 5.1KW - 21.3	L6-30P
		208V - 6.0KW - 28.8	6-50P
	1000WATT	240V - 6.0KW - 25.0	6-50P

MODEL	" <b>A</b> "	FOOD WELLS	SHIP WT. (LBS)
BLH-2	36-1/4" (92cm)	2	180 <i>(81.6kg)</i>
BLH-3	50" (127cm)	3	225 (102kg)
BLH-4	63-3/4" (161.9cm)	4	265 (120.2kg)
BLH-5	77-1/2" (196.8cm)	5	310 <i>(140.6kg)</i>
BLH-6	91-1/4" (231.7cm)	6	370 (167.8kg)

Atlas Metal Industries • 1135 NW 159th Dr. Miami, FL 33169 • (800) 762-7565 Fax: (305) 623-0475 • atlasfoodserv.com



TOLL FREE 800.762.7565 FAX 305.623.0475 SALES@ATLASFOODSERV.COM

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169

#### DROP-IN SERVING EQUIPMENT



# **HOT PAN Electrically Heated** Single Control

WH-2	2
WH-:	3
WH-4	4
WH-	5
WH-	6

WH-3

#### SPECIFICATIONS

TOP: Constructed of 18 gauge, type 304 stainless steel, die stamped flange with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to form a seal to the counter top, thus preventing seepage or marring of the counter top. Embossed mounting lugs are provided along the inner surface of the top to hold the removable separator channels in place.

LINER: The inner liner shall be 18 gauge, type 304 stainless steel, one piece construction, all welded ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. A 3/4" dia. drain, with strainer, brass nipple, and valve is provided.

**INSULATION:** The pan is fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on the bottom and enclosed by a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with individual 850 watt heating elements, pre-wired to a single thermostat control with a pilot light. A 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components. Available for single phase power only.

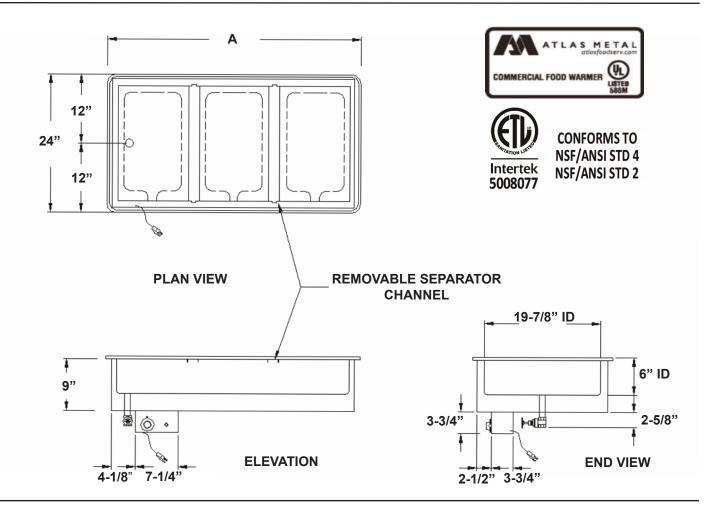
Specifications subject to change without notice.

#### STANDARD FEATURES

- Fully insulated to retain heat protects fixtures and saves energy
- Open Bain Marie construction
- Thermostatically controlled
- Factory applied gasket makes installation a snap and seals units to the counter top, thus eliminating seepage
- Accommodates standard 12" X 20" pans with the use of separator channel(s), or fractional size pans with the use of optional adapter bars
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

#### ACCESSORIES

- Stainless steel adapter bars (pgs. DI-51-52)
- Stainless steel adapter plates (pgs. DI-51-52)
- CP Cover Plate with handles, S/S
- **RDVE** Rear Drain Valve Extension (1) required
- **RT-1** Remote Thermostat for counter installation, 36" long
- **RTL-1** Remote Thermostat for counter installation, 72" long
- MS Master on/off switch
- AF Automatic water fill



#### **Electrical Characteristics**

MODEL	WATTAGE	VOLTAGE/KW/AMPS	NEMA # PLUG
WH-2	850WATT	120V - 1.7KW - 14.2 208V - 1.7KW - 8.2 240V - 1.7KW - 7.1	5-20P 6-15P 6-15P
	1000WATT	120V - 2.0KW 16.7 208V - 2.0KW - 9.6 240V - 2.0KW - 8.3	5-30P 6-15P 6-15P
WH-3	850WATT	120V - 2.55KW - 21.3 208V - 2.55KW - 12.3 240V - 2.55KW - 10.6	5-30P L6-20P 6-15P
	1000WATT	120V - 3.0KW - 25.0 208V - 3.0KW - 14.4 240V - 3.0KW - 12.5	5-50P L6-20P L6-20P
WH-4	850WATT	208V - 3.4KW - 16.4 240V - 3.4KW - 14.2	L6-30P L6-20P
	1000WATT	208V - 4.0KW - 19.2 240V - 4.0KW - 16.7	L6-30P L6-30P
WH-5	850WATT	208V - 4.25KW - 20.4 240V - 4.25KW - 17.7	L6-30P L6-30P
	1000WATT	208V - 5.0KW - 24.0 240V - 5.0KW - 20.8	L6-30P L6-30P
WH-6	850WATT	208V - 5.1KW - 24.5 240V - 5.1KW - 21.3	6-50P L6-30P
	1000WATT	208V - 6.0KW - 28.8 240V - 6.0KW - 25.0	6-50P 6-50P

MODEL	"A"	PAN SIZE	COUNTER CUT-OUT (REQUIRED) W X L	SHIP WT. (LBS.)
WH-2	29-3/4"	19-7/8" X 25-1/2" X 6"	22-1/4" X 28"	116
	(75.5cm)	(50.4 X 64.7 X 15.2cm)	(56.5 X 71.1cm)	<i>(52.6kg)</i>
WH-3	43-1/2"	19-7/8" X 39-1/4" X 6"	22-1/4" X 41-3/4"	148
	(110.4cm)	(50.4 X 99.6 X 15.2cm)	(56.5 X 106cm)	(67.1kg)
WH-4	57-1/4"	19-7/8" X 53" X 6"	22-1/4" X 55-1/2"	174
	(145.4cm)	(50.4 X 134.6 X 15.2cm)	(56.5 X 140cm)	(78.9kg)
WH-5	71"	19-7/8" X 66-3/4" X 6"	22-1/4" X 69-1/4"	210
	(180.3cm)	(50.4 X 169.5 X 15.2cm)	(56.5 X 175.8cm)	(95.3kg)
WH-6	84-3/4" (215.2cm)	19-7/8" X 80-1/2" X 6" (50.4 X 204.4 X 15.2cm)	1	227 (102.9kg)

Note: Numeral following the model letters denotes the 12X20 pan capacity

Atlas Metal Industries • 1135 NW 159th Dr. Miami, FL 33169 • (800) 762-7565 Fax: (305) 623-0475 • atlasfoodserv.com



TOLL FREE 800.762.7565

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169

FAX 305.623.0475 SALES@ATLASFOODSERV.COM

Project:	
tem No.:	
Quantity:	

## DROP-IN SERVING EQUIPMENT



# **HOT PAN Electrically Heated** Individual Controls

WIH-1	
WIH-2	
WIH-3	8
WIH-4	ŀ
WIH-5	
WIH-6	)

#### **SPECIFICATIONS**

**TOP**: Constructed of 18 gauge, type 304 stainless steel, die stamped with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to form a seal to the counter top, thus preventing seepage or marring of the counter top.

HOT FOOD WELLS: Individual hot food wells shall be 18 gauge, type 304 stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. Each well is provided with an 850 watt heating element (1000 watt on the WIH-1).

**INSULATION:** The pan is fully insulated with high density fiberglass, 1" thick on all sides, 2" thick on the bottom and enclosed with a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with an individual thermostat control with a pilot light for each well. All heating elements and controls are pre-wired, and a 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

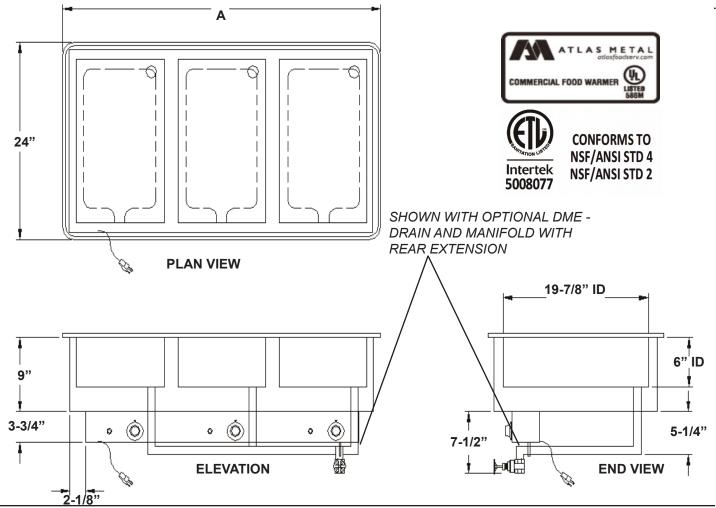
Specifications subject to change without notice.

#### **STANDARD FEATURES**

- Fully insulated to retain heat protects fixtures and saves energy
- Individual thermostat controls the operator can control the temperature of each well separately
- Factory applied gasket makes installation a snap and seals units to the counter, thus eliminating seepage
- Accommodates standard 12"x20" pans, or fractional size pans with the use of optional adapter bars
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

#### ACCESSORIES

- Stainless steel adapter bars (pg DI-51-52)
- Stainless steel adapter plates (pg DI-51-52)
- CP Cover Plate with handles, S/S
- **D** Individual Drain and Valve for each well (3/4" dia. drain)
- **DM** Individual Drain for each well with manifold to single valve
- **DMV** Individual Drain with valve for each well with manifold to single valve
- **DME** Individual drain for each well with manifold to single valve w/ rear extension
- **RDVE** Rear Extension for **D**, **DM**, & **DMV** (1) required
- RT Remote Thermostats for counter installation, 36" long
- **RTL** Remote Thermostats for counter installation, 72" lona
- MS Master on/off switch
- AF Automatic water fill (NOTE: DM required for water fill)



#### **Electrical Characteristics**

MODEL	WATTAGE	VOLTAGE/KW/AMPS	NEMA # PLUG
WIH-1	1000WATT	120V - 1.0KW -8.3	5-15P
VVIII-1	1000VVA11	208V - 1.0KW - 4.8	6-15P
		240V - 1.0KW - 4.2	6-15P
WIH-2		120V - 1.7KW - 14.2	5-20P
VVIH-2	850WATT	208V - 1.7KW - 8.2	6-15P
		240V - 1.7KW - 7.1	6-15P
	1000WATT	120V - 2.0KW - 16.7	L5-30P
	1000VVA11	208V - 2.0KW - 9.6	6-15P
		240V - 2.0KW - 8.3	6-15P
WIH-3	850WATT	120V - 2.55KW - 21.3	L5-30P
VVIII-0	00000411	208V - 2.55KW - 12.3	L6-20P
		240V - 2.55KW - 10.6	6-15P
	1000WATT	120V - 3.0KW - 25.0	5-50P
	100000411	208V - 3.0KW - 14.4	L6-20P
		240V - 3.0KW -12-5	L6-20P
WIH-4	850WATT	208V - 3.4KW - 16.4	L6-30P
VVIII-4	650WATT	240V - 3.4KW - 14.2	L6-20P
	400014/477	208V - 4.0KW - 19.2	L6-30P
	1000WATT	240V - 4.0KW - 16.7	L6-30P
	05014/477	208V - 4.25KW - 20.4	L6-30P
WIH-5	850WATT	240V - 4.25KW - 17.7	L6-30P
	100014/477	208V - 5.0KW - 24.0	L6-30P
	1000WATT	240V - 5.0KW - 20.8	L6-30P
WIH-6	850WATT	208V - 5.1KW - 24.5	6-50P
	000VATT	240V - 5.1KW - 21.3	L6-30P
	100014/477	208V - 6.0KW - 28.8	6-50P
	1000WATT	240V - 6.0KW - 25.0	6-50P

MODEL	"A"	COUNTER CUT-OUT (REQUIRED) W X L	CONTROL PANEL CUT-OUT (IF REQUIRED)	SHIP WT. (LBS.)
WIH-1	16"	22-1/4" X 14-1/4"	4-1/2" X 6-1/4"	41
	(40.6cm)	(56.5 X 36.8cm)	(11.4 X 15.8cm)	(18.5kg)
WIH-2	29-3/4"	22-1/4" X 28"	4-1/2" X 12-1/4"	112
	(75.5cm)	(56.5 X 71.1cm)	(11.4 x 31.1cm)	(50.8kg)
WIH-3	43-1/2"	22-1/4" X 41-3/4"	4-1/2" X 26"	152
	(110.4cm)	(56.5 X 111.1cm)	(11.4 X 66cm)	(68.9kg)
WIH-4	57-1/4"	22-1/4" X 55-1/2"	4-1/2' X 39-3/4"	188
	(145.4cm)	(56.5 X 140.9cm)	(11.4 X 100.9cm)	(85.3kg)
WIH-5	71"	22-1/4" X 69-1/4"	4-1/2" X 53-1/2"	225
	(180.3cm)	(56.5 X 175.8cm)	(11.4 X 135.8cm)	(102kg)
WIH-6	84-3/4"	22-1/4" X 83"	4-1/2" X 67-1/4"	268
	(213.3cm)	(56.5 X 210.8cm)	(11.4 X 170.8cm)	(121.5kg)

Note: Numeral following the model letters denotes the 12X20 pan capacity

Atlas Metal Industries • 1135 NW 159th Dr. Miami, FL 33169 • (800) 762-7565 Fax: (305) 623-0475 • atlasfoodserv.com



Project:	
Item No.:	
Quantity:	

TEL 305.625.2451 TOLL FREE WWW.ATLASFOODSERV.COM 800.762.7565 FAX 305.623.0475 SALES@ATLASFOODSERV.COM

SLIM-LINE	<b>DROP-IN</b>	SERVING	EQUIPMEN



# SLIM-LINE HOT PAN Electrically Heated Individual Controls

WIF	۱L-	2
WIF	۱L-	3
WIF	۱L-	4

•••

#### **SPECIFICATIONS**

**TOP**: Constructed of 18 gauge, type 304 stainless steel, die stamped with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to form a seal to the counter top, thus preventing seepage or marring of the counter top.

**HOT FOOD WELLS**: Individual hot food wells shall be 18 gauge, type 304 stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. Each well is provided with an 850 watt heating element.

**INSULATION**: The pan is fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on the bottom, and enclosed by a 22 gauge galvanized steel outer case.

**ELECTRICAL**: The unit is provided with an individual thermostat control and pilot light for each well. All heating elements and controls are pre-wired, and a 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

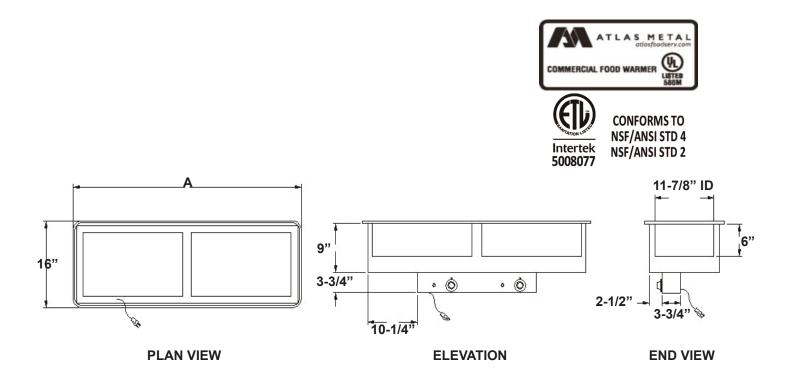
Specifications subject to change without notice.

#### **STANDARD FEATURES**

- Slim line configuration it can install in counters only 16" wide
- Fully insulated to retain heat protects fixtures and saves energy
- Individual thermostat controls the operator can control the temperature of each well separately
- Factory applied gasket makes installation a snap and seals units to the counter top, thus eliminating seepage
- Accommodates standard 12" X 20" pans, or fractional size pans with the use of optional adapter bars.
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

#### **ACCESSORIES**

- Stainless steel adapter bars (pg DI-51-52)
- Stainless steel adapter plates (pg DI-51-52)
- CPL Cover Plate with handles, S/S
- **D** Individual Drain and Valve for each well (3/4" dia. drain)
- **DM** Individual Drain for each well with manifold to single valve
- **DMV** Individual Drain with valve for each well with manifold to single valve
- **DME** Individual drain for each well with manifold to single valve w/ rear extension
- **RDVE** Rear Extension for **D**, **DM**, **DMV** & **DME** (1) required
- RT Remote Thermostats for counter installation, 36" long
- RTL Remote Thermostats for counter installation, 72" long
- **MS** Master on/off switch
- AF Automatic water fill (NOTE: DM required for water fill)



<b>Electrical Characteristics</b>					
MODEL	WATTAGE	VOLTAGE/KW/AMPS	NEMA # PLUG		
WIHL-2	850WATT	120V - 1.7KW - 14.2 208V - 1.7KW - 8.2 240V - 1.7 KW - 7.1	5-20P 6-15P 6-15P		
	1000WATT	120V - 2.0KW - 16.7 208V - 2.0KW - 9.6 240V - 2.0KW - 8.3	5-30P 6-15P 6-15P		
WIHL-3	850WATT	120V - 2.55KW - 21.3 208V - 2.55KW - 12.3 240V - 2.55KW - 10.6	5-30P L6-20P 6-15P		
	1000WATT	120V - 3.0KW - 25.0 208V - 3.0KW - 14.4 240V - 3.0KW - 12.5	5-50P L6-20P L6-20P		
WIHL-4	850WATT	208V - 3.4KW - 16.4 240V - 3.4KW - 14.2	L6-30P L6-20P		
	1000WATT	208V - 4.0KW - 19.2 240V - 4.0KW - 16.7	L6-30P L6-30P		

MODEL	" <b>A</b> "	COUNTER CUT-OUT (REQUIRED) W X L	CONTROL PANEL CUT-OUT (IF REQUIRED)	SHIP WT. (LBS.)
WIHL-2	46"	14-1/4" X 44-1/4"	4-1/2" X 12-1/4"	118
	(116.8cm)	(36.8 X 113.6cm)	(11.4 X 31.1cm)	<i>(53.5kg)</i>
WIHL-3	67-3/4"	14-1/4" X 66"	4-1/2" X 26"	176
	(172cm)	(36.8 X 167.6cm)	(11.4 X 66cm)	(79.8kg)
WIHL-4		14-1/4" X 87-3/4" (36.8 X 222.8cm)	4-1/2" 39-3/4" (11.4 X 100.9cm)	210 (95.2kg)

Note: Numeral following the model letters denotes the 12X20 pan capacity

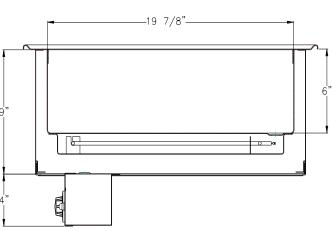
Atlas Metal Industries 1135 NW 159th Dr. Miami, FL 33169 (800) 762-7565 Fax: (305) 623-0475 atlasfoodserv.com

## <u>ELECTRICAL HEATED UNITS</u> WH/ WIH/ WIHD/ WIHD&M/ WIHL AND WIH 1-6 SERIES

## INSTALLATION

Provide the correct counter cut-out opening (see chart below) and drop in. The vinyl gasket assures complete seating. A non-toxic silicone seal may be used between the gasket and counter top (not required). The unit is supplied with a power cord and NEMA plug. Refer to the data plate on the control panel for the amperage and voltage information. Use a licensed electrician when installing power source.

MODEL NUMBER	CUT-OUT SIZE	
WIH-1/WIHD-1 *	22 1/4 X14 1/4	
WH-2/WIH-2/WIHD-2/WIH-D&M-2	22 1/4 X 28	
WH-3/ WIH-3/ WIHD-3/ WIH-D&M-3	22 1/4 X 41 3/4	۱.
WH-4/ WIH-4/ WIHD-4/ WIH-D&M-4	22 1/4 X 55 1/2	
WH-5/ WIH-5/ WIHD-5/ WIH-D&M-5	22 1/4 X 69 1/4	
WH-6/WIH-6/WIHD-6/WIH-D&M-6	22 1/4 X 83	9"
WIHL-2/WIHL-D-2/WIHL-D&M-2	14 1/4 X 44 1/4	
WIHL-3/WIHL-D-3/WIHL-D&M-3	14 1/4 X 66	
WIHL-4/ WIHL-D-4/ WIHL-D&M-4	14 1/4 X 87 3/4	<b>,</b>



#### SIDE SECTIONAL VIEW

\* Control box on 14 1/4" side.

## **OPERATION**

During operation the unit must be used with water and the thermostat must be set at position #10 The thermostat dial has an off position and numbers from 1 to 10 (Number 10 is the highest and mandatory setting)

#### WH & WIH WET (WITH WATER) OPERATION

- 1) Close individual drain valves.
- 2) Fill the unit with water (preferably hot water) until the level assigned.
- Cover the well(s) with a lid, turn the T-Stat to position #10 and wait 45 minutes for the unit to heat up, then you can lower the T-Stat to your desired temp.
- 4) Insert pans with food. Be cautious, unit is hot.
- 5) Check the water level every 2 hours.

\_\_\_\_\_

#### WH & WIH DRY (WITHOUT WATER) OPERATION

- 3) Cover the well(s) with a lid, turn the T-Stat to position #10 and wait 15 minutes for the unit to heat up, then you can lower the T-Stat to your desired temp.
- 2) Insert pans with food. Be cautious, unit is hot.

## MAINTENANCE

**<u>NEVER</u>** CLEAN PANS WITH A CHLORIDE BASED PRODUCT. CHLORIDES OR IMPROPER CLEANING COULD SCAR, MARK AND/OR CORRODE PANS. <u>**DO NOT**</u> USE STEEL WOOL OR ABRASIVE PRODUCTS.TO CLEAN USE SOAPY WARM WATER, RINSE THOROUGHLY TO REMOVE ALL RESIDUES. <u>FAILURE TO MEET THESE CONDITIONS WILL VOID</u> <u>WARRANTY.</u>

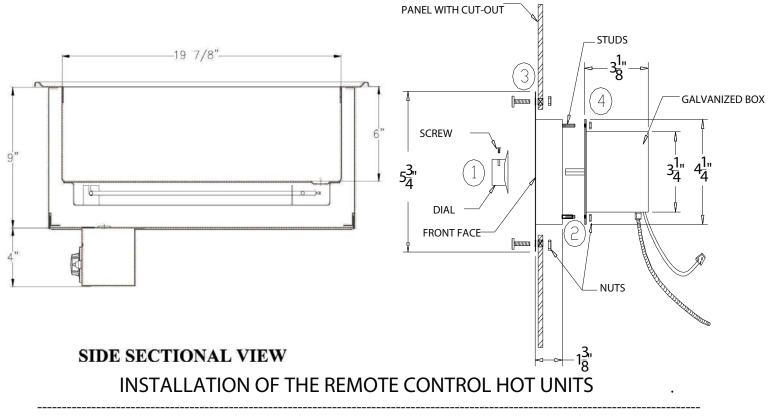


Subsidiary of Mercury Aircraft, Inc.

1135 N.W. 159th DR., MIAMI, FL 33169 PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: sales@atlasfoodserv.com

WH/WIH STANDARD INSTALLATION

#### WIH-REMOTE INSTALLATION



Provide the correct Cut-Out opening for the remote control panel (see chart below). Remove control box from the bottom of the unit.

1) Remove black control dial from front of control panel by loosening screws.

2) Remove 6/32 fiber nuts from the back of the control box.

3) Mount the S/S front plate to the Cut-Out in apron.

4) Attach the galvanized box to the S/S front plate.

The unit is ready to be connected to the electrical receptacle. Refer to the data plate on the control panel for the amperage and voltage information. Use a licensed electrician when installing power source.

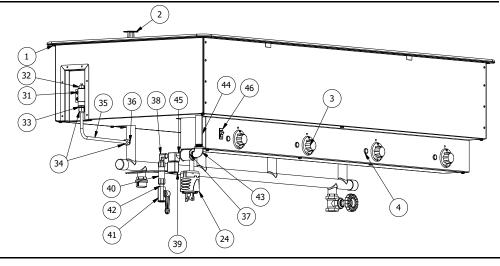
MODEL	CUT-OUT SIZE
1	4 1/2 x 6 1/4
2	4 1/2 x 12 1/4
3	4 1/2 x 26
4	4 1/2 x 39 3/4
5	4 1/2 x 53 1/2
б	4 1/2 x 67 1/4

CAUTION: HANDLE CONTROL PANEL & CONDUIT CAREFULLY, THERMOSTAT CAPILLARY TUBE IS VERY FRAGILE, IF BROKEN, HEATING SYSTEM WILL NOT OPERATE.

FAILURE TO MEET THESE CONDITIONS WILL VOID WARRANTY.



1135 N.W. 159th DR., MIAMI, FL 33169 PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: sales@atlasfoodserv.com <u>PARTS LIST ELECTRICAL HEATED UNITS</u> <u>W/AUTOMATIC WATER FILL</u> <u>WH/ WIHD&M/ WIHLD&M- /WIHD&M- 1-6 SERIES</u>



ITEM NUMBER	PART NUMBER	DESCRIPTION		ITEM NUMBER	PART NUMBER	DESCRIPTION
1	7002-0+Model #	Vinyl Bead Gasket		25	12-228	Plug 20Amp 240V
2	86-3202	Perforated Snap in Drain		26	1022	Plug 30Amp 240V
3	1097-2	Dial		27	12-256	Plug 30Amp 120V
4	1100	Pilot Light		28	1012-101	#12 Green Wire (Ground)
5	3007-3	3/4" Brass Nipple 7" long		29	1014-101	#14 Green Wire (Ground)
6	3016-11	Brass Gate Valve		30	1001-1	50 Amp Cord & Plug
7	1089-5	P-136 Terminal (#22 & 18 wire)		31	48-22	S/S 10 x 1/2 Screws
8	1089-2	P-151 Terminal (#10 & 12 wire)		32	S84553	Reservoir Assembly
9	1089-4	P-144 Terminal (#14 & 16 wire)		33	51-25	1/4" x 3/8" NPT Male Conn.
10	1098	S Screw Thermostat Mounting 11		34	2050	Brass Flare Nut
	1096-60	Remote Thermostat with 48" Bulb		35	2031	1/4" Copper Tubing
12	1096-96	Remote Thermostat with 72" Bulb		36	21-23	1/4" x 1/4" Brass Union
13	1012-100	12" Nickel Wire				Dual check vacuum breaker
14	1014-100	14" Nickel Wire		37		#98d NPTM 1/4"
15	1096-36	Thermostat				(BACK FLOW PREVENTION)
16	S81114-000	Element Holder		38	30-46	90° Street Elbow
17	SC0099-238	S/S Element Holder		39	1800-3904	Solenoid Valve 120V
18	1053-HT	120V-850W Element			1800-3903	Solenoid Valve 240V
19	1054-HT	208V-850W Element		40	600002	Brass In Line Strainer
20	1055-HT	240V-850W Element		41	1800-35	Ball In Valve
21	1056-HT	120V-1000W Element		42	1800-39	Close Nipple
22	1057-HT	240V-1000W Element		43	87-69	90° 1/2" to 1/4 Reducing
23	1058-HT	208V-1000W Element		45	87-09	Elbow Brass
	1002	Power Cord 14/3		44	87-70	1/2 dia. Brass Pipe Threaded
24	1004	Power Cord 12/3		44	07 70	Both Ends
	1004-4	Power Cord 10/3		45	87-68	1/8" Male to $1/4$ " female
L			1	т. <del>,</del>	07 00	reducer

46

1069-1

Switch

# AUTOMATIC WATER FILLUNITS

# WIH, WH AND WCMHP/RMHP SERIES INSTALLATION

A factory supplied in-line water strainer is installed. When installing the water supply to the unit, use flexible or removable tubing to the water inlet, so that access to clean the strainer is available. The supply lines must be purged to remove particles from damaging the solenoid valve operation. Do not remove or relocate the water reservoir. Failure to do so may result in warranty denial. It is recommended the customer supply a primary water filtering system for protection.

\*Note-Atlas Metal Ind. Inc. is not responsible for routine maintenance of the strainer or customer supplied water filter system.

\*Atlas Metal Industries Inc. recommends that all units installed to a water source use our Autofill or any backflow protection of your choice. Please refer to your local code.

Any attempt to change or modify the Auto Fill system will void the warranty.

# **OPERATION**

#### HEATING CYCLE

- 1. Turn master switch to "**OFF**" position.
- 2. Close drain valve.
- 3. Turn master switch to "**ON**" position.
- 4. Turn on Auto Fill.
- Fill unit, preferably with "HOT" water until heating element is completely submerged (water must be level.)
  WARNING: HEATING ELEMENT WILL BE DAMAGED IF NOT SUBMERGED AT ALL TIMES DURING HEATING CYCLE!
- 6. Turn selector switch to "HOT".
- 7. Select desired setting on heating thermostat dial (1-Warm, 10-Hot).
- Cover unit with serving pans. Unit will be ready for serving in approximately 30 minutes.

# OPERATOR MUST CHECK PERIODICALLY THAT HEATING ELEMENT IS SUBMERGED.

#### **HEATING TO COOLING**

- 1. Turn master switch to "OFF" position
- 2. Remove serving pans.
- 3. Drain hot water completely.
- 4. Turn selector switch to "COLD".
- 5. Turn master switch to "ON".

**CAUTION:** Unit is equipped with a safety device. The compressor will not turn until stainless liner temperature is at 120 degrees or below.

- For WCM-HP Select desire cooling thermostat setting (1-Cool, 7-Coldest).
  For RM-HP, no setup necessary; Unit ships with factory temperature controls complete.
- Cover unit with serving pans. Unit will cool down and be ready for serving in approximately 30 minutes
  \*Unit is not intended to operate 24/7.

#### COOL TO HEAT

Follow same steps shown for heat cycle

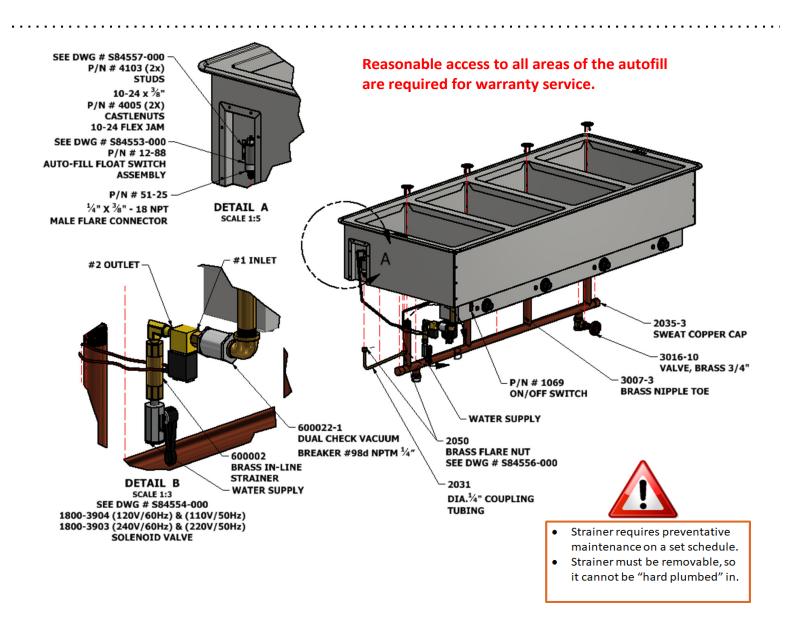
# **AUTOMATIC WATER FILLUNITS**

\*Note - Factory water depth settings for A/F units are 3/8" from the bottom of the liner and for WCM-HP and RM-HP, water depth should be 4" from the bottom of the liner.

DO NOT manually add water to Auto-fill units above water level mark, damage and leakage to the Automatic sensor could result. As the water evaporates the pans will fill automatically.

If the orange warning light turns on, please turn off the unit and check that the autofill is working properly.

It is recommended that the Auto Fill be in the off position when not in use.



Note - Atlas Metal highly recommend the installation of a water filtration kit or "whole house" water filtration system to ensure warranty coverage.

Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer, or the customer supplied water filter system.





The Automatic Water Fill contains sensitive components. Atlas Metal recommends the following to safeguard your water fill.

Components:

- Float Switch
- Solenoid Valve
- Back-Flow Prevention Valve (required by NSF)

Atlas Metal requires the installation of a water filtration kit or "whole house" water filtration system to ensure warranty coverage. Maintenance issues resulting in hindering the proper function of the equipment will be the responsibility of the end user.

Without such system, the unit is susceptible to hard water contaminants. Containments such as calcium and magnesium, and/or other mineral particles can build up in the Automatic Water Fill. These contaminants can build up in the Float Switch and Back-Flow Prevention Valve and may prevent them from closing completely during operation. This may lead to a water leak.

If such scenario occurs, the components must be replaced for peak operation.

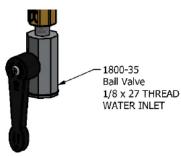


1. When installing the water supply, NEVER hard pipe installs to the water inlet. A factory supplied in-line water strainer is installed after the water-inlet valve. Use a flexible or removable tubing to the water inlet that is easily accessible and removable to maintain the strainer.

2. The supply lines should be purged often to remove particles from damaging the solenoid valve operation.

3. The strainer should be cleaned often to avoid sediment build up that can prohibit AutoFill operations.

4. **Do NOT manipulate the AutoFill.** The AutoFill is arranged, installed, and preset from the factory to meet optimal operations and conditions. Manipulating the AutoFill can cause the unit to fail, leak, and void your warranty.

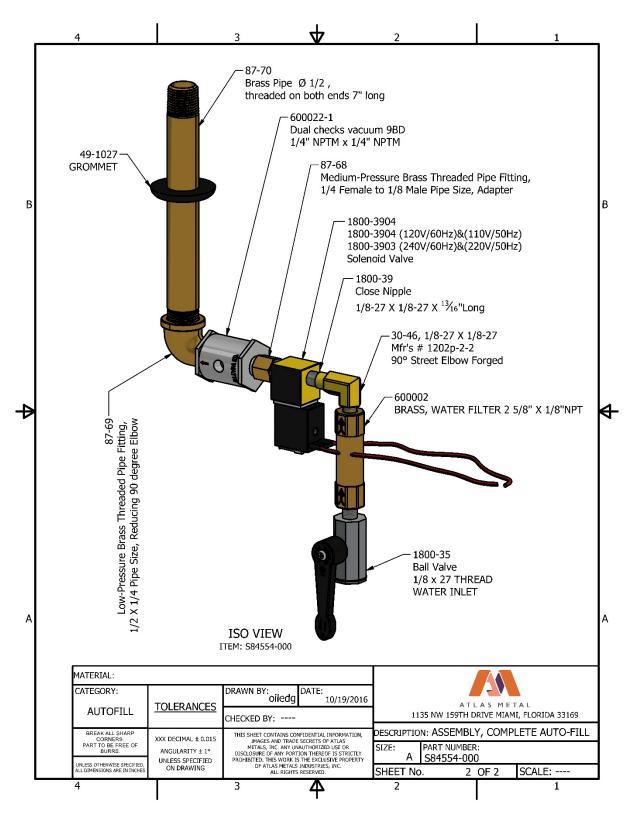


Note - Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer or the customer supplied water filter system.

Revised 12.23



TEL 205.425.2451 TOLL FREE 200.762.7565 WWW.ATLASPOODSERV.COM FAX 205.422.0475



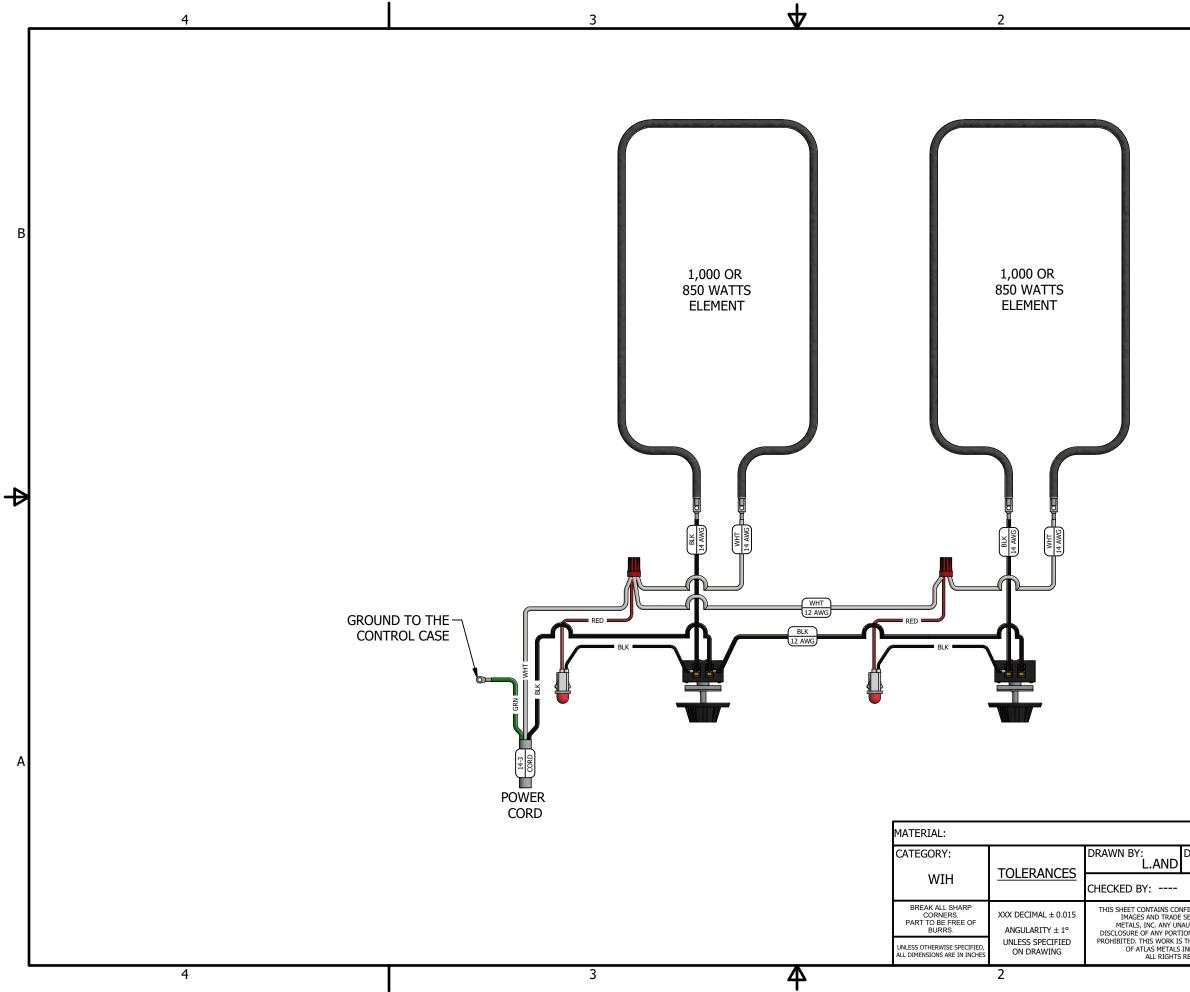
Note - Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer or the customer supplied water filter system.



Subsidiary of Mercury Aircraft, Inc.

1135 N.W. 159th DR., MIAMI, FL 33169 PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: sales@atlasfoodserv.com

Symptom	Symptom Probable Cause					
	Unit not plugged in.					
Unit will not heat	No power at receptacle.					
Unit will not neat	Thermostat and or switch not in the on position.					
	Call factory for service at 1-800-762-7565					
	Thermostat's not turned to the highest setting.					
	Food products not hot enough when placed in unit.					
Food products not hot enough.	Food product not being stirred or rotated.					
not enough.	Heat lamp or head strip over the food product is recommended.					
	Call factory for service at 1-800-762-7565.					
<b>NOTE:</b> Before starting any warranty repair work you must first call the factory for authorization. Failure to do so can make you responsible for repair cost.						

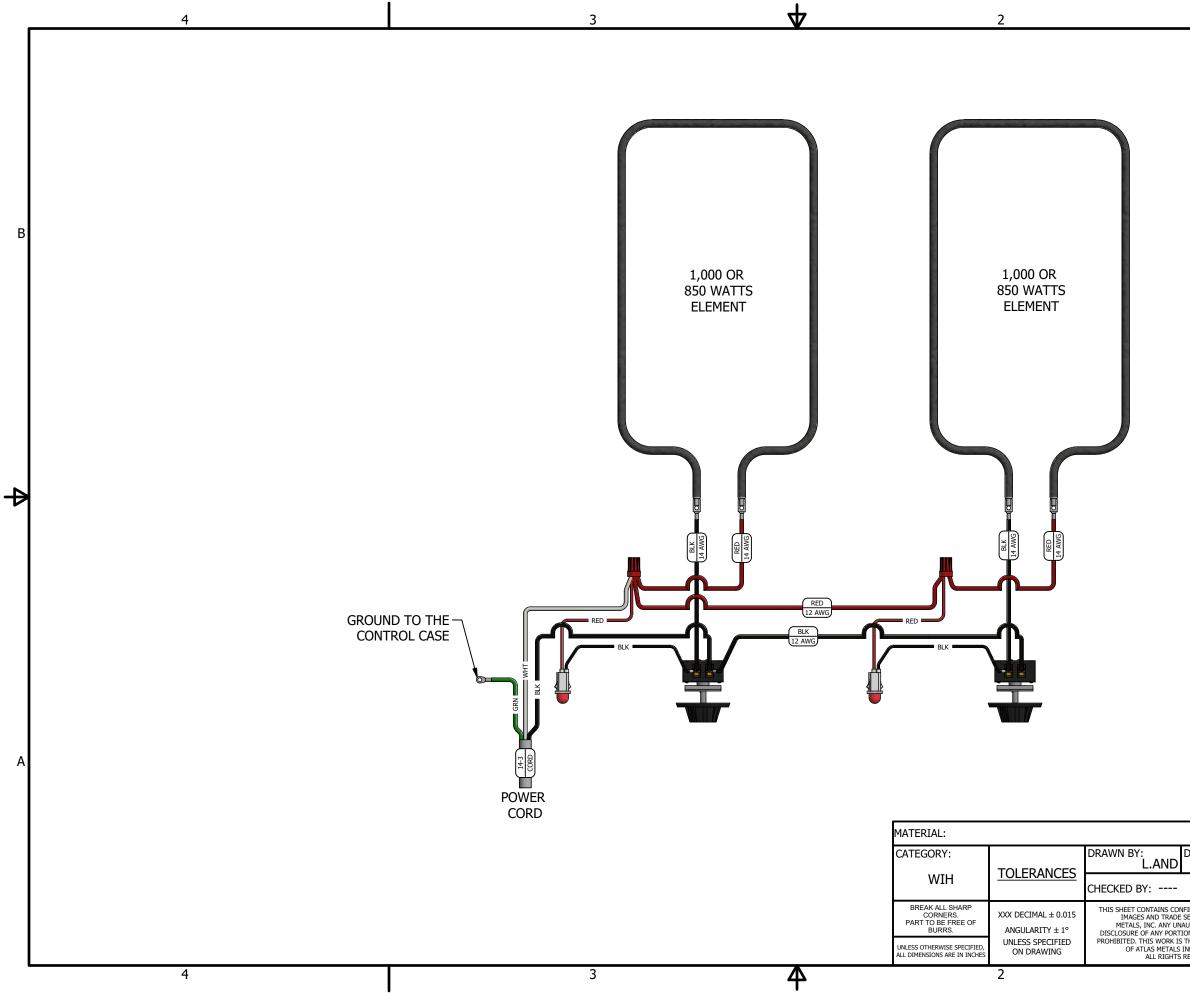


	1	
	REVISION HISTORY	
REV	DESCRIPTION	DATE
1	CHANGE LABLES	2/16/2012

В

А

DATE: 11/	30/2010						
		1135 NW 159TH DRIVE MIAMI, FLORIDA 33169					
NFIDENTIAL INFORMATION, SECRETS OF ATLAS IAUTHORIZED USE OR ION THEREOF IS STRICTLY S THE EXCLUSIVE PROPERTY		DESCRIPTION: ELECTRICAL SCHEMATIC					
		SIZE:	В	PART NUM WIH-2 1			
INDUSTRIES, IN RESERVED.	SHEET	No	).	1 OF :	1	SCALE:	
					1		



	1	
	REVISION HISTORY	
REV	DESCRIPTION	DATE
1	CHANGE LABLES	2/16/2012

В

А

DATE: 11/30/201	)				
	1	1135 NW 159TH DRIVE MIAMI, FLORIDA 33169			
NFIDENTIAL INFORMATION,	DESCRIPTI	ON: ELEC	TRICAL SCI	ΗE	MATIC
SECRETS OF ATLAS AUTHORIZED USE OR ION THEREOF IS STRICTLY THE EXCLUSIVE PROPERTY	SIZE: B	PART NU WIH-2	JMBER: 208-240V		
INDUSTRIES, INC. RESERVED.	SHEET N	0.	1 OF 1		SCALE:
			1		

# **HEATED BASE-HB SERIES** Service and Installation Manual



## RECEIVING AND INSPECTING THE EQUIPMENT

1. VISUALLY INSPECT THE SHIPPING CRATE. DAMAGE SHOULD BE NOTED AND REPORTED TO THE DELIVERING CARRIER.

2. IF DAMAGED, OPEN AND INSPECT CONTENTS WITH CARRIER.

3. IF CRATE IS NOT DAMAGED AND THERE IS CONCEALED DAMAGE TO THE EQUIPMENT, NOTIFY THE CARRIER. NOTIFICATION MUST BE MADE VERBALLY AND IN WRITING.

4. REQUEST AN INSPECTION BY THE SHIPPING COMPANY FOR THE DAMAGED EQUIPMENT WITHIN 10 DAYS FROM RECEIPT OF THE EQUIPMENT

5. FREIGHT CARRIERS CAN SUPPLY THE NECESSARY FORMS ON REQUEST.

6. SAVE ALL CRATING MATERIALS UNTIL INSPECTION HAS BEEN MADE OR WAIVED.

## SERIAL NUMBER LOCATION

THE SERIAL AND MODEL# CAN BE FOUND ON THE OPERATORS CONTROL PANEL. WHEN CALLING ATLAS FOR PARTS AND SERVICE ALWAYS HAVE THIS INFORMATION AVAILABLE.

SERIAL #: \_\_

MODEL #:\_\_\_\_\_

INSTALLATION DATE: \_\_\_\_



Project:	
Item No.:	
Quantity:	
•	

SLIDE-IN SERVING EQUIPMENT

HB-3

# HEATED BASE

BASE Electrically Heated Under Counter

Η	B	-3
Η	B	-4
Η	B	-5

#### **SPECIFICATIONS**

**BODY**: Double wall constructed with 20 gauge, type 304 stainless steel interior liner, with coved corners. Exterior wall is 22 gauge galvanized steel, with an 18 gauge stainless steel facia. The body is filled with 1" of high density fiber-glass insulation on all sides. Interior of the body is provided with a removable slide assembly to accommodate 12" X 20" pans.

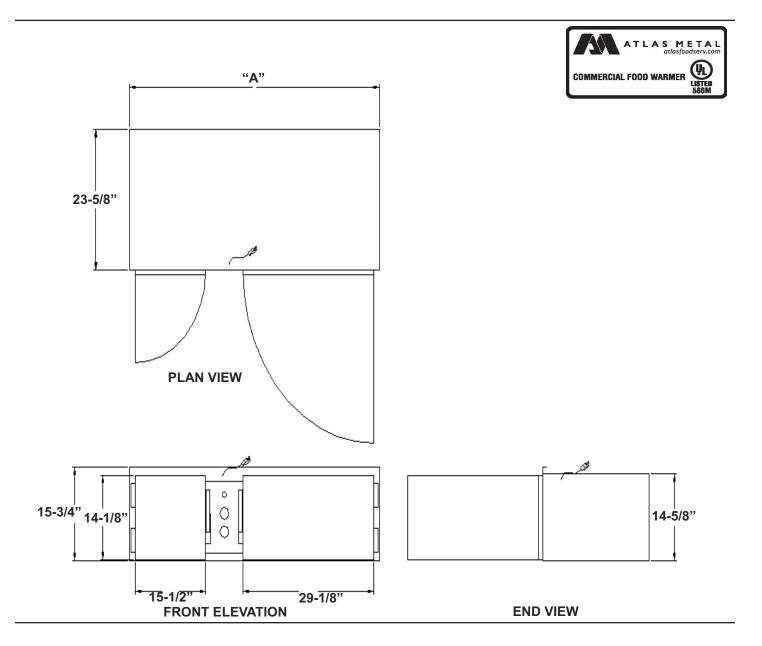
**DOORS**: Doors are double wall constructed of 18 gauge, type 304 stainless steel, fully insulated with high density fiberglass, and provided with edge mounted, chrome plated hinges and a slam action latch. Doors are complete with a moisture-proof gasket.

**ELECTRICAL:** The unit is provided with an 850 watt element, pre-wired to an on/off thermostat switch and pilot light. The unit is wired for 15 amp., 120 volt, single phase operation, with a 6' long, 3-wire cord and plug (NEMA 5-15P).

Specifications subject to change without notice.

#### **STANDARD FEATURES**

- Slides into your counter puts heated storage where you need it
- Fully insulated for maximum efficiency
- Slide assembly for standard 12" x 20" pans
- Electrically heated thermostat control
- 1-Year Parts & Labor Warranty
- UL Listed



MODEL	" <b>A</b> "	STORAGE CAPACITY 12" X 20" PANS	CUT-OUT REQUIRED	ELECTRICAL CHARACTERISTICS	SHIP WT. (LBS.)
HB-3	41-7/8" (106cm)	8	15-3/4" X 41-7/8" (40 X 106cm)	850 W - 7.1 amps. 120V	190 (86.1kg)
HB-4	55-5/8" (140.9cm)	12	15-3/4" X 55-5/8" (40 X 140.9cm)	850 W - 7.1 amps. 120V	265 (120.2kg)
HB-5	69-3/8" (175.8cm)	16	15-3/4" X 69-3/8" (40 X 175.8cm)	850 W - 7.1 amps. 120V	312 <i>(141.5kg)</i>

## **SLIDE- IN HEATED BASE**

## HB SERIES

#### **OPERATION**

The unit is ready to operate as soon as it is plugged in and turned on. The thermostat has an off position and numbers from #1 through #10 (number 10 is the highest setting).

The unit is supplied with a power cord and NEMA plug. Refer to the data plate for the amperage and voltage information. Use a licensed electrician when installing power source.

------

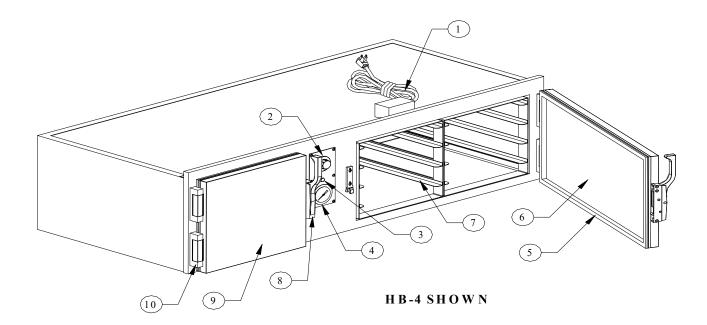
#### MAINTENANCE

**NEVER** CLEAN THE UNIT WITH A CHLORIDE BASED PRODUCT. CHLORIDES OR IMPROPER CLEANING COULD SCAR, MARK AND/OR CORRODE METAL. **DO NOT** USE STEEL WOOL OR ABRASIVE PRODUCTS. TO CLEAN USE SOAPY WARM WATER, RINSE THOROUGHLY TO REMOVE ALL RESIDUES. **FAILURE TO MEET THESE CONDITIONS WILL VOID WARRANTY**.

ATLAS METAL Subsidiary of Mercury Aircraft, Inc.

1135 N.W. 159th DR., MIAMI, FL 33169 PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: sales@atlasfoodserv.com

## PARTS LIST ELECTRICAL HEATED BASE HB SERIES



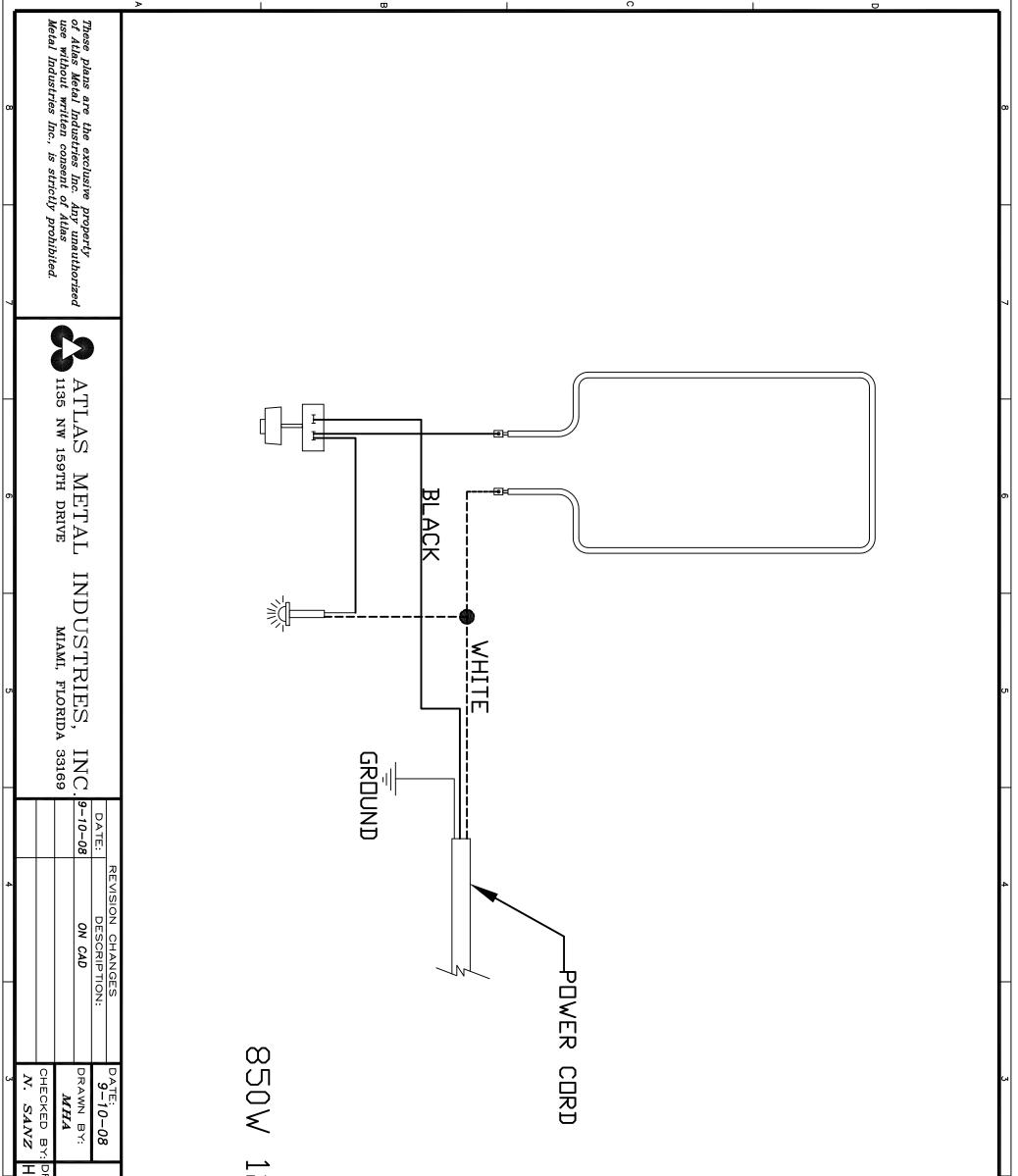
ITEM NUMBER	P ART NUMBER	DESCRIPTION
1	1001	Power Cord 14/3-15 Amps 240V
1	1002	Power Cord 14/3-15 Amps 120V
2	22-1407	Thermostat Dial Knob
3	1099	Pilot Light
4	1105	Thermometer
5	7010-3	#3 & #4 Door Gasket
5	7013-3	#4 & #5 Door Gasket
6	S83754-004	Door Assembly HB-5
7	S83753-000	Pan Rack
8	6055-1	Slam Action Latch
0	6052-1	Slam Action W/ Lock
9	S83754-003	Door Assembly HB-3, HB-4
10	6053-8	Hinge & Cover
11	1087	Cord Connector (Not Shown)
12	2500	Thermostat (Not Shown)
	1053	120V / 850W Element (Not Shown)
13	1054	208V / 850W Element (Not Shown)
	1055	240V / 850W Element (Not Shown)



Subsidiary of Mercury Aircraft, Inc.

1135 N.W. 159th DR., MIAMI, FL 33169 PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: sales@atlasfoodserv.com

Electric Hot Food Drop-In Trouble Shooting Guide			
Symptom Probable Cause			
	Unit not plugged in.		
Unit will not heat	No power at receptacle.		
Unit will not neat	Thermostat and or switch not in the on position.		
	Call factory for service at 1-800-762-7565		
	Thermostat's not turned to the highest setting.		
	Food products not hot enough when placed in unit.		
Food products not hot enough.	Food product not being stirred or rotated.		
not enough.	Heat lamp or head strip over the food product is recommended.		
	Call factory for service at 1-800-762-7565.		
<b>NOTE:</b> Before starting any warranty repair work you must first call the factory for authorization. Failure to do so can make you responsible for repair cost.			



HB-3-4-5 ELECT.SCHEMATIC	H.B.ELECTRICAL 120V 850WATTS	10027			2	-
C SHEET NO. 1 of 1	SCHEMATIC				-	

# ATLAS METAL

## LIMITED WARRANTY

Atlas Metal Industries, Inc. warrants to the Purchaser of this product that the same shall be free from defects in the workmanship and material for a period of one year from the date of original installation of the equipment, but not to exceed eighteen (18) months after date of shipment from factory. During this period of time Atlas Metal Industries, Inc. will replace all defective parts and will pay for authorized replacement labor. Replacement and installation of such parts and labor shall be provided only upon prior written authority of Atlas Metal Industries, Inc.

**The Refrigeration** warranty is for a twenty (20) month time period and includes supplying the compressor at a no charge basis provided the damage to the compressor was not caused by the customer or end user. Authorized replacement labor will be paid for a period of one year from date of installation. Freight costs for defective unit to and from Atlas Metal Industries, Inc. are not included, and all defective parts must be returned to the factory freight prepaid for evaluation. **ALL WARRANTY LABOR MUST BE AUTHORIZED BY ATLAS METAL INDUSTRIES, INC. PRIOR TO THE ACTUAL WORK BEING DONE.** This warranty does not apply to any equipment or any part thereof, which has been subjected to shipping damage, improper voltage, alteration, abuse or misuses, and does not cover loss of food, other products, or damage to property due to mechanical or electrical malfunction.

THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. SELLER DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OF THE GOODS OR THE FITNESS OF THE GOODS FOR ANY PURPOSE AND BUYER AGREES THAT THE GOODS ARE SOLD "AS IS."



## WARRANTY INFORMATION

In order to have your invoice approved for payment by the factory, <u>please note the following:</u>

An authorization number <u>must</u> be obtained from the factory prior to performing any warranty service.

Atlas Metal <u>will not approve excessive labor</u> due to poor access to the unit being serviced. If design does <u>not</u> allow reasonable access, contact the factory.

All travel time that exceeds 100 miles round trip <u>must</u> be authorized by the factory.

Thank You: Warranty service Dept.