



TEL 305.625.2451

# ATLAS METAL

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169

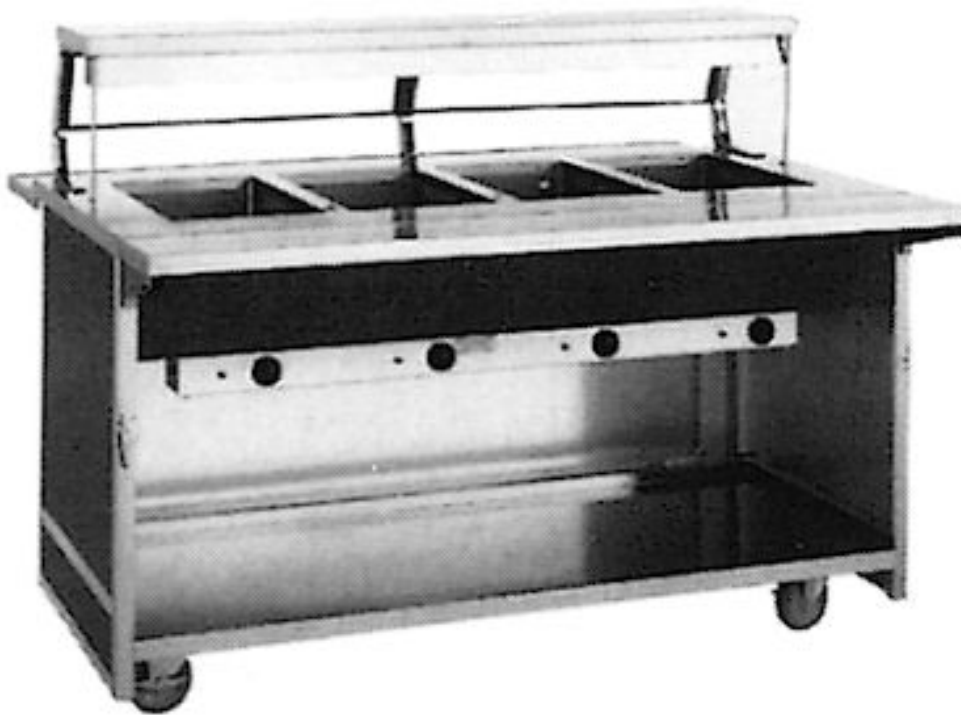
TOLL FREE 800.762.7565

FAX 305.623.0475

## BLH-H SERIES

### Service and Installation Manual

Please read this manual completely before attempting to install or operate this equipment!  
Notify carrier of damage! Inspect all components immediately. See page 1.



BLH-4 SHOWN W/ ACCESSORIES



Effective Date: 2023  
**IMPORTANT INFORMATION**  
READ BEFORE USE

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## RECEIVING AND INSPECTING THE EQUIPMENT

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1. VISUALLY INSPECT THE SHIPPING CRATE. DAMAGE SHOULD BE NOTED AND REPORTED TO THE DELIVERING CARRIER.
  2. IF DAMAGED, OPEN AND INSPECT CONTENTS WITH CARRIER.
  3. IF CRATE IS NOT DAMAGED AND THERE IS CONCEALED DAMAGE TO THE EQUIPMENT, NOTIFY THE CARRIER. NOTIFICATION MUST BE MADE VERBALLY AND IN WRITING.
  4. REQUEST AN INSPECTION BY THE SHIPPING COMPANY FOR THE DAMAGED EQUIPMENT WITHIN 10 DAYS FROM RECEIPT OF THE EQUIPMENT
  5. FREIGHT CARRIERS CAN SUPPLY THE NECESSARY FORMS ON REQUEST.
  6. SAVE ALL CRATING MATERIALS UNTIL INSPECTION HAS BEEN MADE OR WAIVED.
- 

## SERIAL NUMBER LOCATION

THE SERIAL AND MODEL# CAN BE FOUND ON THE OPERATORS CONTROL PANEL. WHEN CALLING ATLAS FOR PARTS AND SERVICE ALWAYS HAVE THIS INFORMATION AVAILABLE.

SERIAL #: \_\_\_\_\_

MODEL #: \_\_\_\_\_

INSTALLATION DATE: \_\_\_\_\_



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SALES@ATLASFOODSERV.COM

Project: \_\_\_\_\_  
Item No.: \_\_\_\_\_  
Quantity: \_\_\_\_\_

## MODULAR UNITS BL SERIES



BLH-4 SHOWN W/ ACCESSORIES

## HOT FOOD UNIT

Electrically Heated,  
Individual Controls  
(Drain and Manifold  
Optional)

- ☐ BLH-2
- ☐ BLH-3
- ☐ BLH-4
- ☐ BLH-5
- ☐ BLH-6

### SPECIFICATIONS

**TOP:** Constructed of 16 gauge, type 304 stainless steel, die-formed, welded, ground and polished to a uniform finish. The top includes a rolled front edge.

**BODY:** Frame construction shall be of hi-tensile aluminum square tubing, 1-1/4", with 3-3/4" extruded, vertical radius corners on the front. Frame sections are all welded construction, ground and polished to a uniform finish. Body is complete with front and end panels of .050 aluminum, and an 8-5/8" rear apron of .090 aluminum, all covered with plastic laminate. Owner to specify laminate selection. A cam-lock locking system is included with each unit to align and retain cart positioning when two or more units are joined.

**HOT FOOD PANS:** Individual 12" x 20" x 6" deep hot food wells are built into the top, fabricated of 18 gauge stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are covered with a minimum 1/4" radius. Each well is provided with an 850 watt heating element. The pans are fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on the bottom and enclosed with a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with 850 watt heating elements, pre-wired to individual thermostat controls, with a pilot light for each well. A 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

**CASTERS:** N.S.F. approved, 5" diameter, non-marking rubber tired, swivel plate casters with grease fittings. Both casters on operator's side have toe activated brakes.

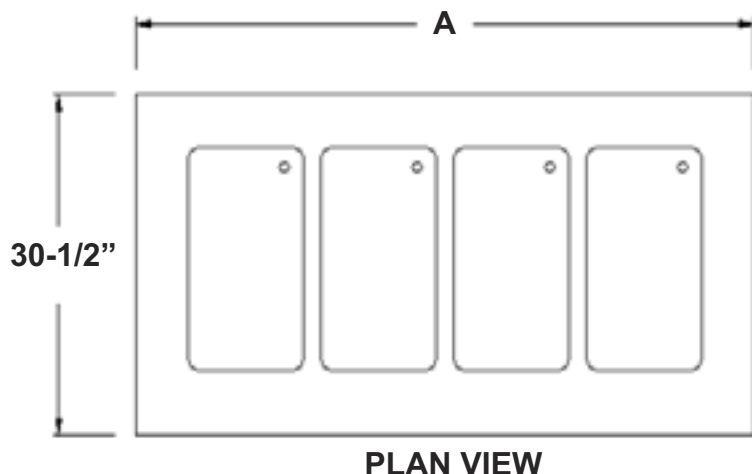
*Specifications subject to change without notice.*

### STANDARD FEATURES

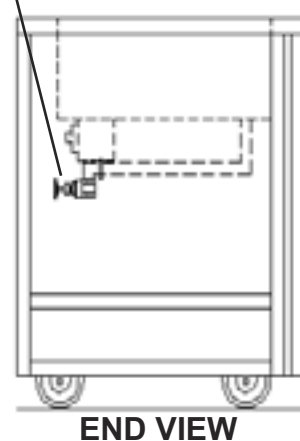
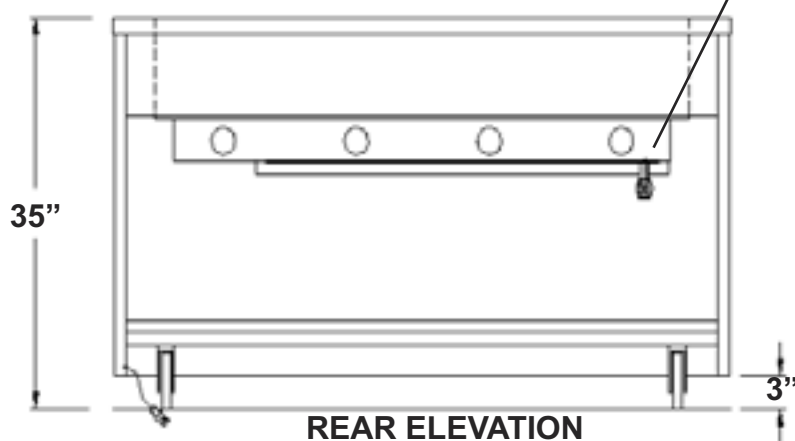
- Fully insulated to retain heat - individual, thermostatically controlled 12" x 20" hot food wells
- Front and End Skirts with recessed casters
- Cam-Lock locking device - keeps tops level and equipment in place
- Fully mobile - each unit is provided with 5" dia. swivel casters, two with brakes
- Available in a wide range of plastic laminate panels, polyurethane enamel & powder coated frames and panels to blend with any decor
- Total versatility - available in a variety of lengths
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed

### ACCESSORIES

- **TS** - Tray Slide, 12" wide, S/S, solid, ribbed, fold-down
- **SL** - Tray Slide, 11-1/4" wide, S/S, 2-rail, fold-down
- **SLT** - Tray Slide, 11-1/4" wide, S/S, 3-rail, fold-down
- **SLF** - Tray Slide, 11-1/4" wide, plastic laminate w/ S/S runners, fold-down
- **SH** - Work Shelf, 8" wide, S/S, flat, fold-down
- **CB** - Work Shelf, 8" wide, hardwood maple, fold-down
- **CR** - Work Shelf, 8" wide, Richlite, fold-down
- **ES** - End Shelf, 18" wide, S/S, fold-down
- **CBE** - End Shelf, 16" wide, hardwood maple, fold-down
- **REVERSA PANEL** - Front
- **REVERSA PANEL** - Ends (set)
- **BLSF** - S/S Front Panel
- **BLSE** - S/S End Panel (each)
- **PP** - Painted Panels, polyurethane enamel in lieu of laminate
- **USB** - Bottom Shelf, S/S, removable
- **USMB** - Undershelves, S/S, middle & bottom
- **RPS** - Rear Sliding Doors, removable, w/ laminate
- **HD** - Hinged Doors, S/S, w/ plastic laminate
- **DL** - Door Locks (set)
- **Sneeze Guards** - various styles available (see sneeze guard section of catalog)
- **RC** - Round Cutout
- **CO** - Convenience Outlet (specify base or apron mount)
- **CO-DUP** - Convenience Outlet, Duplex receptacle
- **JBH** - Outlet Box in base, 4x4 (120V/240V) with cord
- **ERS** - Electrical Raceway System
- **PCS** - 7 to 10 ft. Power Cord
- **CW** - Cord Wrap
- **P-CAST** - Polyurethane Casters, 2-W/Brakes
- **SL-BL** - Legs with adjustable feet, in lieu of casters
- Adapter Plates and Adapter Bars (pg DI-51 - DI-52)
- **CP** - Cover Plate with handles, S/S
- **D** - Individual Drain and Valve for each well (3/4" dia. drain)
- **DM** - Individual Drain for each well with manifold to single valve
- **DME** - Individual Drain for each well with manifold to single valve w/ rear extension
- **DMV** - Individual Drain with valve for each well with manifold to single valve
- **RDVE** - Rear Drain valve extension (1) required (for **D** & **DMV** only)
- **AMC** - Apron mounted remote controls
- **MS** - Master on/off switch
- **AF** - Automatic water fill



*Shown with optional  
drain & manifold &  
rear extension*



### Electrical Characteristics

| MODEL | WATTAGE  | VOLTAGE/KW/AMPS  | NEMA #<br>PLUG             |
|-------|----------|--|----------------------------|
| BLH-2 | 850WATT  | 120V - 1.7KW - 14.2<br>208V - 1.7KW - 8.2<br>240V - 1.7KW - 7.1      | 5-20P<br>6-15P<br>6-15P    |
|       | 1000WATT | 120V - 2.0KW - 16.7<br>208V - 2.0KW - 9.6<br>240V - 2.0KW - 8.3      | 5-30P<br>6-15P<br>6-15P    |
| BLH-3 | 850WATT  | 120V - 2.55KW - 21.3<br>208V - 2.55KW - 12.3<br>240V - 2.55KW - 10.6 | L5-30P<br>L6-20P<br>6-15P  |
|       | 1000WATT | 120V - 3.0KW - 25.0<br>208V - 3.0KW - 14.4<br>240V - 3.0KW - 12.5    | L5-50P<br>L6-20P<br>L6-20P |
| BLH-4 | 850WATT  | 208V - 3.4KW - 16.4<br>240V - 3.4KW - 14.2                           | L6-30P<br>L6-20P           |
|       | 1000WATT | 208V - 4.0KW - 19.2<br>240V - 4.0KW - 16.7                           | L6-30P<br>L6-30P           |
| BLH-5 | 850WATT  | 208V - 4.25KW - 20.4<br>240V - 4.25KW - 17.7                         | L6-30P<br>L6-30P           |
|       | 1000WATT | 208V - 5.0KW - 24.0<br>240V - 5.0KW - 20.8                           | L6-30P<br>L6-30P           |
| BLH-6 | 850WATT  | 208V - 5.1KW - 24.5<br>240V - 5.1KW - 21.3                           | 6-50P<br>L6-30P            |
|       | 1000WATT | 208V - 6.0KW - 28.8<br>240V - 6.0KW - 25.0                           | 6-50P<br>6-50P             |

| MODEL | "A"                  | FOOD<br>WELLS | SHIP WT.<br>(LBS) |
|-------|----------------------|---------------|-------------------|
| BLH-2 | 36-1/4"<br>(92cm)    | 2             | 180<br>(81.6kg)   |
| BLH-3 | 50"<br>(127cm)       | 3             | 225<br>(102kg)    |
| BLH-4 | 63-3/4"<br>(161.9cm) | 4             | 265<br>(120.2kg)  |
| BLH-5 | 77-1/2"<br>(196.8cm) | 5             | 310<br>(140.6kg)  |
| BLH-6 | 91-1/4"<br>(231.7cm) | 6             | 370<br>(167.8kg)  |





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Project: \_\_\_\_\_  
Item No.: \_\_\_\_\_  
Quantity: \_\_\_\_\_

## DROP-IN SERVING EQUIPMENT



WH-3

## HOT PAN

### Electrically Heated Single Control

- ☐ WH-2
- ☐ WH-3
- ☐ WH-4
- ☐ WH-5
- ☐ WH-6

### SPECIFICATIONS

**TOP:** Constructed of 18 gauge, type 304 stainless steel, die stamped flange with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to prevent water from entering the system. Embossed mounting lugs are provided along the inner surface of the top to hold the removable separator channels in place.

**LINER:** The inner liner shall be 18 gauge, type 304 stainless steel, one piece construction, all welded ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. A 3/4" dia. drain, with strainer, brass nipple, and valve is provided.

**INSULATION:** The pan is fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on the bottom and enclosed by a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with individual 850 watt heating elements, pre-wired to a single thermostat control with a pilot light. A 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components. Available for single phase power only.

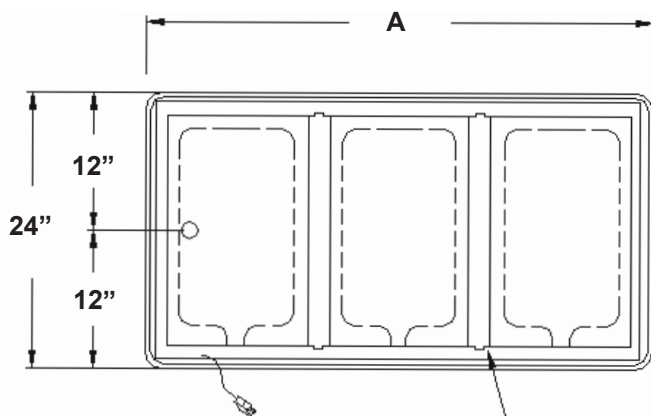
*Specifications subject to change without notice.*

### STANDARD FEATURES

- Fully insulated to retain heat - protects fixtures and saves energy
- Open Bain Marie construction
- Thermostatically controlled
- Factory applied gasket - makes installation a snap and seals units to the counter top, thus eliminating seepage
- Accommodates standard 12" X 20" pans with the use of separator channel(s), or fractional size pans with the use of optional adapter bars
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

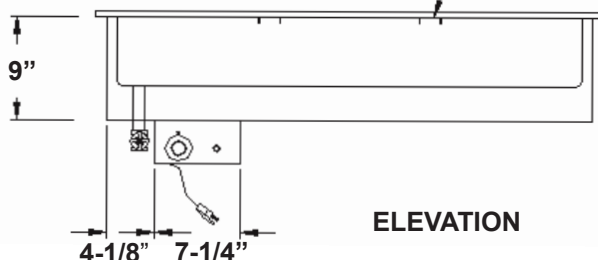
### ACCESSORIES

- Stainless steel adapter bars (pgs. DI-51-52)
- Stainless steel adapter plates (pgs. DI-51-52)
- **CP** - Cover Plate with handles, S/S
- **RDVE** - Rear Drain Valve Extension (1) required
- **RT-1** - Remote Thermostat for counter installation, 36" long
- **RTL-1** - Remote Thermostat for counter installation, 72" long
- **MS** - Master on/off switch
- **AF** - Automatic water fill

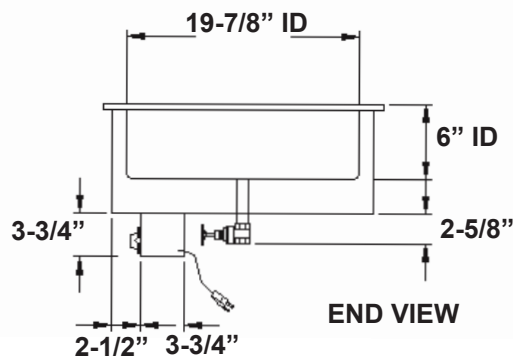


PLAN VIEW

REMOVABLE SEPARATOR CHANNEL



ELEVATION



END VIEW



CONFORMS TO  
NSF/ANSI STD 4  
NSF/ANSI STD 2

### Electrical Characteristics

| MODEL | WATTAGE  | VOLTAGE/KW/AMPS  | NEMA # PLUG               |
|-------|----------|--|---------------------------|
| WH-2  | 850WATT  | 120V - 1.7KW - 14.2<br>208V - 1.7KW - 8.2<br>240V - 1.7KW - 7.1      | 5-20P<br>6-15P<br>6-15P   |
|       | 1000WATT | 120V - 2.0KW - 16.7<br>208V - 2.0KW - 9.6<br>240V - 2.0KW - 8.3      | 5-30P<br>6-15P<br>6-15P   |
| WH-3  | 850WATT  | 120V - 2.55KW - 21.3<br>208V - 2.55KW - 12.3<br>240V - 2.55KW - 10.6 | 5-30P<br>L6-20P<br>6-15P  |
|       | 1000WATT | 120V - 3.0KW - 25.0<br>208V - 3.0KW - 14.4<br>240V - 3.0KW - 12.5    | 5-50P<br>L6-20P<br>L6-20P |
| WH-4  | 850WATT  | 208V - 3.4KW - 16.4<br>240V - 3.4KW - 14.2                           | L6-30P<br>L6-20P          |
|       | 1000WATT | 208V - 4.0KW - 19.2<br>240V - 4.0KW - 16.7                           | L6-30P<br>L6-30P          |
| WH-5  | 850WATT  | 208V - 4.25KW - 20.4<br>240V - 4.25KW - 17.7                         | L6-30P<br>L6-30P          |
|       | 1000WATT | 208V - 5.0KW - 24.0<br>240V - 5.0KW - 20.8                           | L6-30P<br>L6-30P          |
| WH-6  | 850WATT  | 208V - 5.1KW - 24.5<br>240V - 5.1KW - 21.3                           | 6-50P<br>L6-30P           |
|       | 1000WATT | 208V - 6.0KW - 28.8<br>240V - 6.0KW - 25.0                           | 6-50P<br>6-50P            |

| MODEL | "A"                  | PAN SIZE  | COUNTER CUT-OUT (REQUIRED) W X L      | SHIP WT. (LBS.)  |
|-------|----------------------|---|---------------------------------------|------------------|
| WH-2  | 29-3/4"<br>(75.5cm)  | 19-7/8" X 25-1/2" X 6"<br>(50.4 X 64.7 X 15.2cm)  | 22-1/4" X 28"<br>(56.5 X 71.1cm)      | 116<br>(52.6kg)  |
| WH-3  | 43-1/2"<br>(110.4cm) | 19-7/8" X 39-1/4" X 6"<br>(50.4 X 99.6 X 15.2cm)  | 22-1/4" X 41-3/4"<br>(56.5 X 106cm)   | 148<br>(67.1kg)  |
| WH-4  | 57-1/4"<br>(145.4cm) | 19-7/8" X 53" X 6"<br>(50.4 X 134.6 X 15.2cm)     | 22-1/4" X 55-1/2"<br>(56.5 X 140cm)   | 174<br>(78.9kg)  |
| WH-5  | 71"<br>(180.3cm)     | 19-7/8" X 66-3/4" X 6"<br>(50.4 X 169.5 X 15.2cm) | 22-1/4" X 69-1/4"<br>(56.5 X 175.8cm) | 210<br>(95.3kg)  |
| WH-6  | 84-3/4"<br>(215.2cm) | 19-7/8" X 80-1/2" X 6"<br>(50.4 X 204.4 X 15.2cm) | 22-1/4" X 83"<br>(56.5 X 210.8cm)     | 227<br>(102.9kg) |

Note: Numeral following the model letters denotes the 12X20 pan capacity



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Item No.: \_\_\_\_\_  
Quantity: \_\_\_\_\_

## DROP-IN SERVING EQUIPMENT



WIH-3

## HOT PAN

### Electrically Heated Individual Controls

- ☐ WIH-1
- ☐ WIH-2
- ☐ WIH-3
- ☐ WIH-4
- ☐ WIH-5
- ☐ WIH-6

### SPECIFICATIONS

**TOP:** Constructed of 18 gauge, type 304 stainless steel, die stamped with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to prevent water from entering the system.

**HOT FOOD WELLS:** Individual hot food wells shall be 18 gauge, type 304 stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. Each well is provided with an 850 watt heating element (1000 watt on the WIH-1).

**INSULATION:** The pan is fully insulated with high density fiberglass, 1" thick on all sides, 2" thick on the bottom and enclosed with a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with an individual thermostat control with a pilot light for each well. All heating elements and controls are pre-wired, and a 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

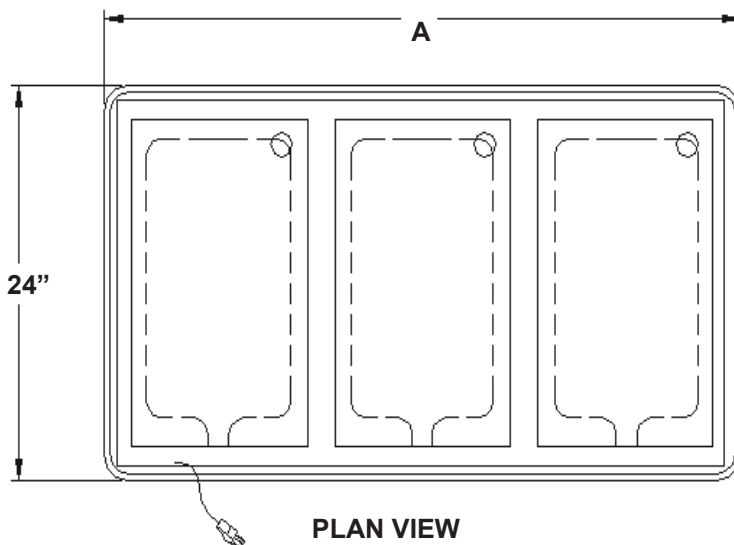
*Specifications subject to change without notice.*

### STANDARD FEATURES

- Fully insulated to retain heat - protects fixtures and saves energy
- Individual thermostat controls - the operator can control the temperature of each well separately
- Factory applied gasket - makes installation a snap and seals units to the counter, thus eliminating seepage
- Accommodates standard 12"x20" pans, or fractional size pans with the use of optional adapter bars
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

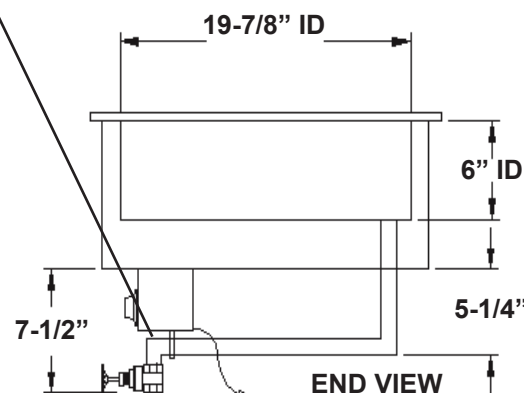
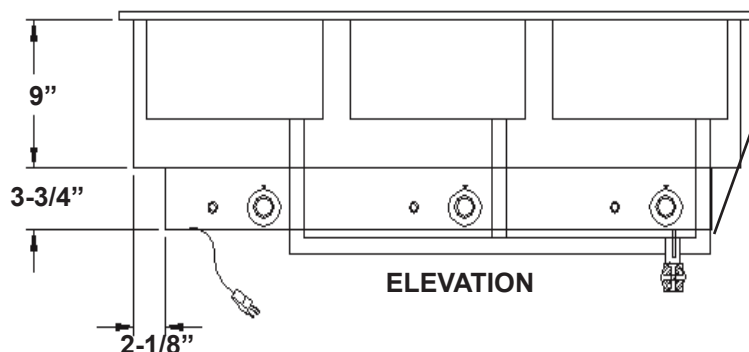
### ACCESSORIES

- Stainless steel adapter bars (pg DI-51-52)
- Stainless steel adapter plates (pg DI-51-52)
- **CP** - Cover Plate with handles, S/S
- **D** - Individual Drain and Valve for each well (3/4" dia. drain)
- **DM** - Individual Drain for each well with manifold to single valve
- **DMV** - Individual Drain with valve for each well with manifold to single valve
- **DME** - Individual drain for each well with manifold to single valve w/ rear extension
- **RDVE** - Rear Extension for **D**, **DM**, & **DMV** (1) required
- **RT** - Remote Thermostats for counter installation, 36" long
- **RTL** - Remote Thermostats for counter installation, 72" long
- **MS** - Master on/off switch
- **AF** - Automatic water fill (NOTE: **DM** required for water fill)



CONFORMS TO  
NSF/ANSI STD 4  
NSF/ANSI STD 2

SHOWN WITH OPTIONAL DME -  
DRAIN AND MANIFOLD WITH  
REAR EXTENSION



### Electrical Characteristics

| MODEL | WATTAGE  | VOLTAGE/KW/AMPS      | NEMA #<br>PLUG |
|-------|----------|----------------------|----------------|
| WIH-1 | 1000WATT | 120V - 1.0KW - 8.3   | 5-15P          |
|       |          | 208V - 1.0KW - 4.8   | 6-15P          |
|       |          | 240V - 1.0KW - 4.2   | 6-15P          |
| WIH-2 | 850WATT  | 120V - 1.7KW - 14.2  | 5-20P          |
|       |          | 208V - 1.7KW - 8.2   | 6-15P          |
|       |          | 240V - 1.7KW - 7.1   | 6-15P          |
|       | 1000WATT | 120V - 2.0KW - 16.7  | L5-30P         |
|       |          | 208V - 2.0KW - 9.6   | 6-15P          |
|       |          | 240V - 2.0KW - 8.3   | 6-15P          |
| WIH-3 | 850WATT  | 120V - 2.55KW - 21.3 | L5-30P         |
|       |          | 208V - 2.55KW - 12.3 | L6-20P         |
|       |          | 240V - 2.55KW - 10.6 | 6-15P          |
|       | 1000WATT | 120V - 3.0KW - 25.0  | 5-50P          |
|       |          | 208V - 3.0KW - 14.4  | L6-20P         |
|       |          | 240V - 3.0KW - 12.5  | L6-20P         |
| WIH-4 | 850WATT  | 208V - 3.4KW - 16.4  | L6-30P         |
|       |          | 240V - 3.4KW - 14.2  | L6-20P         |
|       |          |                      |                |
|       | 1000WATT | 208V - 4.0KW - 19.2  | L6-30P         |
|       |          | 240V - 4.0KW - 16.7  | L6-30P         |
|       |          |                      |                |
| WIH-5 | 850WATT  | 208V - 4.25KW - 20.4 | L6-30P         |
|       |          | 240V - 4.25KW - 17.7 | L6-30P         |
|       |          |                      |                |
|       | 1000WATT | 208V - 5.0KW - 24.0  | L6-30P         |
|       |          | 240V - 5.0KW - 20.8  | L6-30P         |
|       |          |                      |                |
| WIH-6 | 850WATT  | 208V - 5.1KW - 24.5  | 6-50P          |
|       |          | 240V - 5.1KW - 21.3  | L6-30P         |
|       |          |                      |                |
|       | 1000WATT | 208V - 6.0KW - 28.8  | 6-50P          |
|       |          | 240V - 6.0KW - 25.0  | 6-50P          |
|       |          |                      |                |

| MODEL | "A"                  | COUNTER<br>CUT-OUT<br>(REQUIRED)<br>W X L | CONTROL<br>PANEL<br>CUT-OUT<br>(IF REQUIRED) | SHIP WT.<br>(LBS.) |
|-------|----------------------|---|--|--------------------|
| WIH-1 | 16"<br>(40.6cm)      | 22-1/4" X 14-1/4"<br>(56.5 X 36.8cm)      | 4-1/2" X 6-1/4"<br>(11.4 X 15.8cm)           | 41<br>(18.5kg)     |
| WIH-2 | 29-3/4"<br>(75.5cm)  | 22-1/4" X 28"<br>(56.5 X 71.1cm)          | 4-1/2" X 12-1/4"<br>(11.4 x 31.1cm)          | 112<br>(50.8kg)    |
| WIH-3 | 43-1/2"<br>(110.4cm) | 22-1/4" X 41-3/4"<br>(56.5 X 111.1cm)     | 4-1/2" X 26"<br>(11.4 X 66cm)                | 152<br>(68.9kg)    |
| WIH-4 | 57-1/4"<br>(145.4cm) | 22-1/4" X 55-1/2"<br>(56.5 X 140.9cm)     | 4-1/2" X 39-3/4"<br>(11.4 X 100.9cm)         | 188<br>(85.3kg)    |
| WIH-5 | 71"<br>(180.3cm)     | 22-1/4" X 69-1/4"<br>(56.5 X 175.8cm)     | 4-1/2" X 53-1/2"<br>(11.4 X 135.8cm)         | 225<br>(102kg)     |
| WIH-6 | 84-3/4"<br>(213.3cm) | 22-1/4" X 83"<br>(56.5 X 210.8cm)         | 4-1/2" X 67-1/4"<br>(11.4 X 170.8cm)         | 268<br>(121.5kg)   |

Note: Numeral following the model letters denotes the 12X20 pan capacity



# ATLAS METAL

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Project: \_\_\_\_\_  
Item No.: \_\_\_\_\_  
Quantity: \_\_\_\_\_

## SLIM-LINE DROP-IN SERVING EQUIPMENT



# SLIM-LINE HOT PAN

## Electrically Heated Individual Controls

- ☐ **WIHL-2**
- ☐ **WIHL-3**
- ☐ **WIHL-4**

### SPECIFICATIONS

**TOP:** Constructed of 18 gauge, type 304 stainless steel, die stamped with a raised perimeter bead. There shall be a solid vinyl gasket under the beaded edge to prevent water from entering the system.

**HOT FOOD WELLS:** Individual hot food wells shall be 18 gauge, type 304 stainless steel, one piece construction, all welded, ground and polished to a uniform finish. All corners are coved with a minimum 1/4" radius. Each well is provided with an 850 watt heating element.

**INSULATION:** The pan is fully insulated with high density fiberglass insulation, 1" thick on all sides, 2" thick on the bottom, and enclosed by a 22 gauge galvanized steel outer case.

**ELECTRICAL:** The unit is provided with an individual thermostat control and pilot light for each well. All heating elements and controls are pre-wired, and a 6' long, 3-wire cord and plug is provided, extending from the control box located under the unit, on operator's left. Bottom of outer case can be removed for access to electrical components.

*Specifications subject to change without notice.*

### STANDARD FEATURES

- Slim line configuration - it can install in counters only 16" wide
- Fully insulated to retain heat - protects fixtures and saves energy
- Individual thermostat controls - the operator can control the temperature of each well separately
- Factory applied gasket - makes installation a snap and seals units to the counter top, thus eliminating seepage
- Accommodates standard 12" X 20" pans, or fractional size pans with the use of optional adapter bars.
- Wet or Dry Operation
- 1-Year Parts & Labor Warranty
- UL Listed, ETL Listed

### ACCESSORIES

- Stainless steel adapter bars (pg DI-51-52)
- Stainless steel adapter plates (pg DI-51-52)
- **CPL** - Cover Plate with handles, S/S
- **D** - Individual Drain and Valve for each well (3/4" dia. drain)
- **DM** - Individual Drain for each well with manifold to single valve
- **DMV** - Individual Drain with valve for each well with manifold to single valve
- **DME** - Individual drain for each well with manifold to single valve w/ rear extension
- **RDVE** - Rear Extension for **D**, **DM**, **DMV** & **DME** (1) required
- **RT** - Remote Thermostats for counter installation, 36" long
- **RTL** - Remote Thermostats for counter installation, 72" long
- **MS** - Master on/off switch
- **AF** - Automatic water fill (NOTE: **DM** required for water fill)

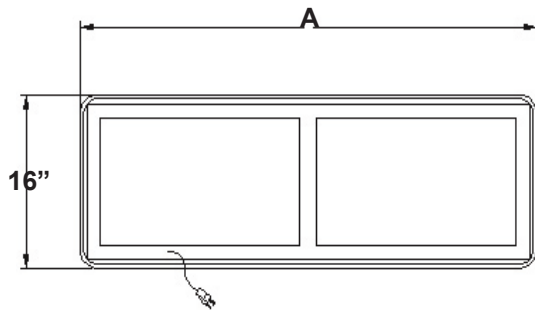
\*Please see Operation & Installation Manual for ALL operation and maintenance details.

DI-5

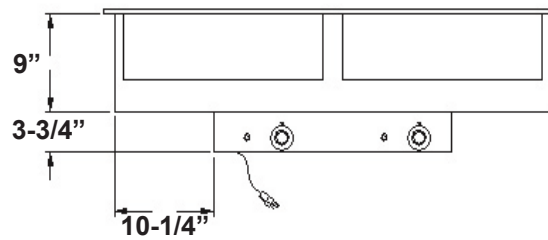




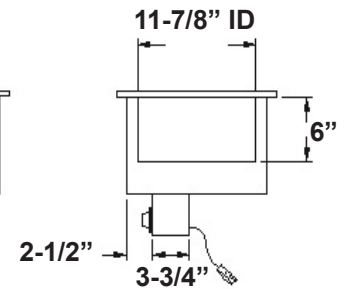
CONFORMS TO  
NSF/ANSI STD 4  
NSF/ANSI STD 2



PLAN VIEW



ELEVATION



END VIEW

### Electrical Characteristics

| MODEL  | WATTAGE  | VOLTAGE/KW/AMPS      | NEMA<br># PLUG |
|--------|----------|----------------------|----------------|
| WIHL-2 | 850WATT  | 120V - 1.7KW - 14.2  | 5-20P          |
|        |          | 208V - 1.7KW - 8.2   | 6-15P          |
|        |          | 240V - 1.7 KW - 7.1  | 6-15P          |
|        | 1000WATT | 120V - 2.0KW - 16.7  | 5-30P          |
|        |          | 208V - 2.0KW - 9.6   | 6-15P          |
|        |          | 240V - 2.0KW - 8.3   | 6-15P          |
| WIHL-3 | 850WATT  | 120V - 2.55KW - 21.3 | 5-30P          |
|        |          | 208V - 2.55KW - 12.3 | L6-20P         |
|        |          | 240V - 2.55KW - 10.6 | 6-15P          |
|        | 1000WATT | 120V - 3.0KW - 25.0  | 5-50P          |
|        |          | 208V - 3.0KW - 14.4  | L6-20P         |
|        |          | 240V - 3.0KW - 12.5  | L6-20P         |
| WIHL-4 | 850WATT  | 208V - 3.4KW - 16.4  | L6-30P         |
|        |          | 240V - 3.4KW - 14.2  | L6-20P         |
|        | 1000WATT | 208V - 4.0KW - 19.2  | L6-30P         |
|        |          | 240V - 4.0KW - 16.7  | L6-30P         |

| MODEL  | "A"                  | COUNTER<br>CUT-OUT<br>(REQUIRED)<br>W X L | CONTROL<br>PANEL<br>CUT-OUT<br>(IF REQUIRED) | SHIP<br>WT.<br>(LBS.) |
|--------|----------------------|---|--|-----------------------|
| WIHL-2 | 46"<br>(116.8cm)     | 14-1/4" X 44-1/4"<br>(36.8 X 113.6cm)     | 4-1/2" X 12-1/4"<br>(11.4 X 31.1cm)          | 118<br>(53.5kg)       |
| WIHL-3 | 67-3/4"<br>(172cm)   | 14-1/4" X 66"<br>(36.8 X 167.6cm)         | 4-1/2" X 26"<br>(11.4 X 66cm)                | 176<br>(79.8kg)       |
| WIHL-4 | 89-1/2"<br>(227.3cm) | 14-1/4" X 87-3/4"<br>(36.8 X 222.8cm)     | 4-1/2" X 39-3/4"<br>(11.4 X 100.9cm)         | 210<br>(95.2kg)       |

Note: Numeral following the model letters denotes the 12X20 pan capacity



# ELECTRICAL HEATED UNITS

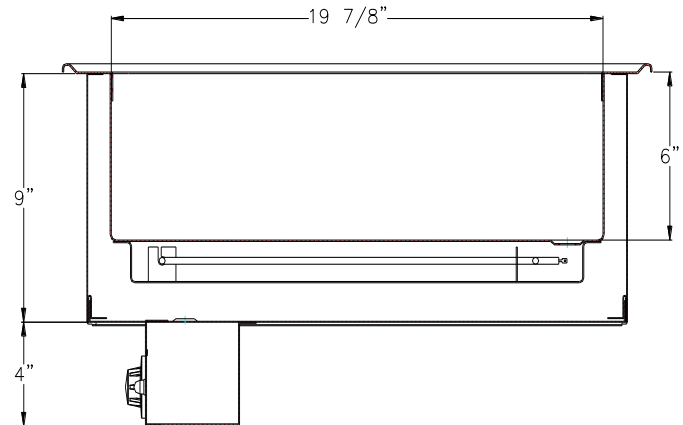
## WH/ WIH/ WIHD/ WIHD&M/ WIHL AND WIH 1-6 SERIES

---

### INSTALLATION

Provide the correct counter cut-out opening (see chart below) and drop in. The vinyl gasket assures complete seating. A non-toxic silicone seal required \*\* between the gasket and counter top. The unit is supplied with a power cord and NEMA plug. Refer to the data plate on the control panel for the amperage and voltage information. Use a licensed electrician when installing power source.

| MODEL NUMBER                   | CUT-OUT SIZE    |
|--------------------------------|-----------------|
| WIH-1/ WIHD-1 *                | 22 1/4 X 14 1/4 |
| WH-2/ WIH-2/ WIHD-2/ WIH-D&M-2 | 22 1/4 X 28     |
| WH-3/ WIH-3/ WIHD-3/ WIH-D&M-3 | 22 1/4 X 41 3/4 |
| WH-4/ WIH-4/ WIHD-4/ WIH-D&M-4 | 22 1/4 X 55 1/2 |
| WH-5/ WIH-5/ WIHD-5/ WIH-D&M-5 | 22 1/4 X 69 1/4 |
| WH-6/ WIH-6/ WIHD-6/ WIH-D&M-6 | 22 1/4 X 83     |
|                                |                 |
| WIHL-2/ WIHL-D-2/ WIHL-D&M-2   | 14 1/4 X 44 1/4 |
| WIHL-3/ WIHL-D-3/ WIHL-D&M-3   | 14 1/4 X 66     |
| WIHL-4/ WIHL-D-4/ WIHL-D&M-4   | 14 1/4 X 87 3/4 |



**\*\*FOR REFERENCE NSF  
REQUIREMENTS PG 12**

### SIDE SECTIONAL VIEW

\* Control box on 14 1/4" side.

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### OPERATION

During operation the unit must be used with water and the thermostat must be set at position #10  
The thermostat dial has an off position and numbers from 1 to 10 (Number 10 is the highest and mandatory setting)

#### WH & WIH WET (WITH WATER) OPERATION

- 1) Close individual drain valves.
- 2) Fill the unit with water (preferably hot water) until the level assigned.
- 3) Cover the well(s) with a lid, turn the T-Stat to position #10 and wait 45 minutes for the unit to heat up, then you can lower the T-Stat to your desired temp.
- 4) Insert pans with food. Be cautious, unit is hot.
- 5) Check the water level every 2 hours.

#### WH & WIH DRY (WITHOUT WATER) OPERATION

- 3) Cover the well(s) with a lid, turn the T-Stat to position #10 and wait 15 minutes for the unit to heat up, then you can lower the T-Stat to your desired temp.
  - 2) Insert pans with food. Be cautious, unit is hot.
-

## MAINTENANCE

**NEVER CLEAN PANS WITH A CHLORIDE, ALL-PURPOSE, BLEACH, ACIDIC, VINEGAR BASED PRODUCTS. CHLORIDES OR IMPROPER CLEANING COULD SCAR, MARK AND/OR CORRODE PANS. DO NOT USE STEEL WOOL OR ABRASIVE PRODUCTS TO CLEAN. USE SOAPY WARM WATER, RINSE THOROUGHLY TO REMOVE ALL RESIDUES. FAILURE TO MEET THESE CONDITIONS WILL VOID WARRANTY.**

**IMPORTANT**

**Depending on the environment, usage, and maintenance of the unit, periodic review and reapplication of silicon of the wells may be recommended. This is to ensure the unit is adequately sealed to prohibit steam or moisture intrusion from usage.**

[illegible]

| DATE | DESCRIPTION |
|------|-------------|
|      |             |
|      |             |
|      |             |
|      |             |
|      |             |
|      |             |
|      |             |
|      |             |

**NOTE: Sealant shall meet the requirements for the zone of intended use and shall only be used as permitted in NSF / ANSI 51.**



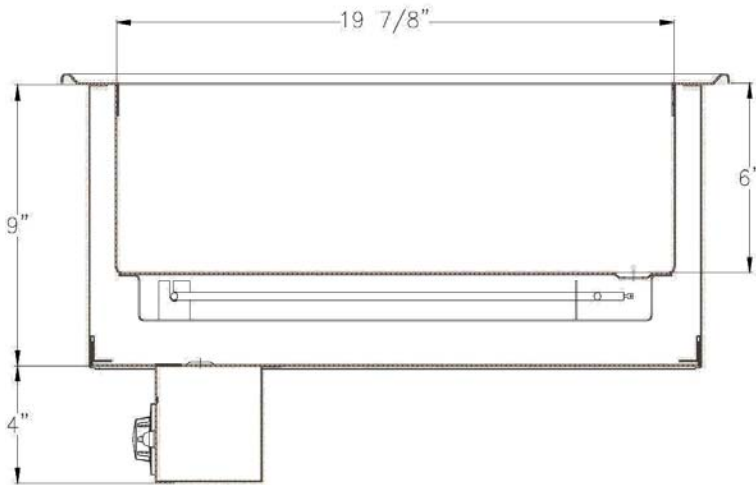
# ATLAS METAL

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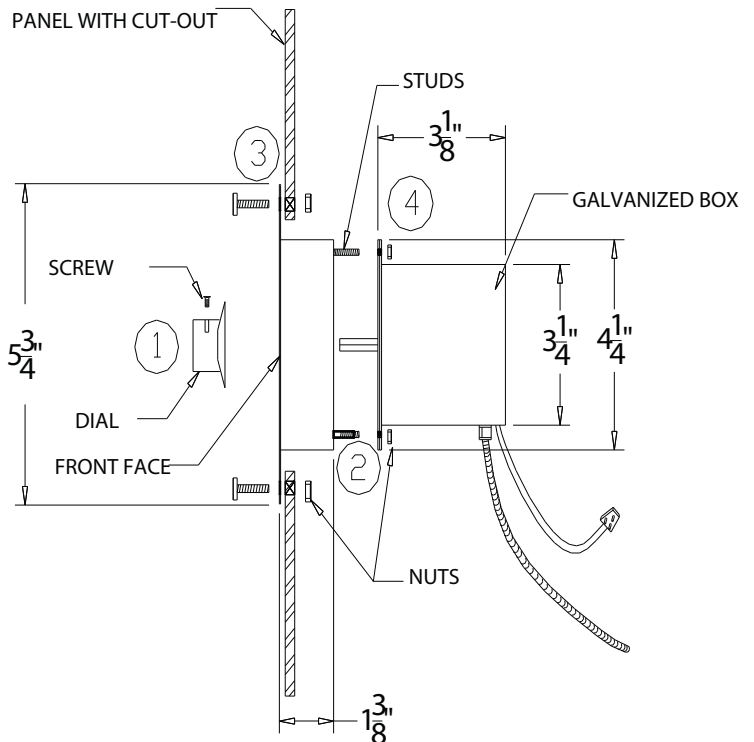
PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: [sales@atlasfoodserv.com](mailto:sales@atlasfoodserv.com)

## WH/WH STANDARD INSTALLATION



### SIDE SECTIONAL VIEW

## WH-REMOTE INSTALLATION



### INSTALLATION OF THE REMOTE CONTROL HOT UNITS

Provide the correct Cut-Out opening for the remote control panel (see chart below).

Remove control box from the bottom of the unit.

- 1) Remove black control dial from front of control panel by loosening screws.
- 2) Remove 6/32 fiber nuts from the back of the control box.
- 3) Mount the S/S front plate to the Cut-Out in apron.
- 4) Attach the galvanized box to the S/S front plate.

The unit is ready to be connected to the electrical receptacle. Refer to the data plate on the control panel for the amperage and voltage information. Use a licensed electrician when installing power source.

| MODEL | CUT-OUT SIZE   |
|-------|----------------|
| 1     | 4 1/2 x 6 1/4  |
| 2     | 4 1/2 x 12 1/4 |
| 3     | 4 1/2 x 26     |
| 4     | 4 1/2 x 39 3/4 |
| 5     | 4 1/2 x 53 1/2 |
| 6     | 4 1/2 x 67 1/4 |

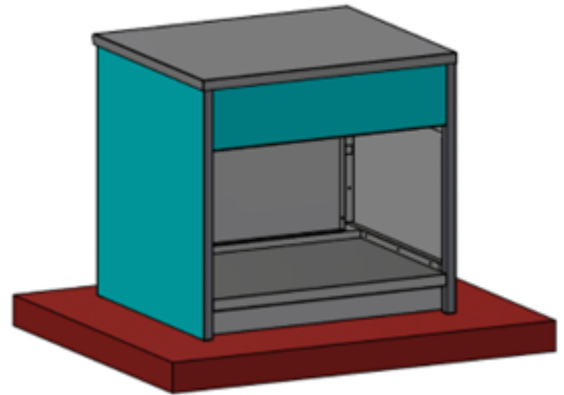
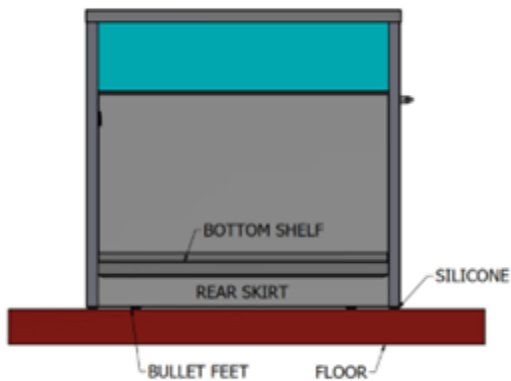
CAUTION: HANDLE CONTROL PANEL & CONDUIT CAREFULLY, THERMOSTAT CAPILLARY TUBE IS VERY FRAGILE, IF BROKEN, HEATING SYSTEM WILL NOT OPERATE.

**FAILURE TO MEET THESE CONDITIONS WILL VOID WARRANTY.**

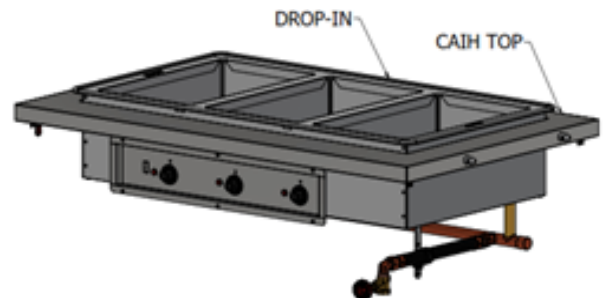
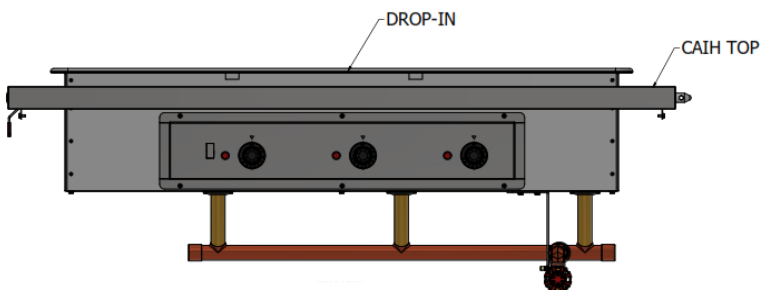
# IMPORTANT!!

## NSF REQUIREMENTS

In accordance with NSF-2 & NSF-4 regulations, for added safety in case of water leaks, all carts on legs with skirts must be sealed to the floor to establish proper sanitary operation. This precaution is intended to prevent liquid spillage on adjacent surfaces of the floor or countertop from passing under inaccessible portions of the equipment. To achieve a good sealing between the unit and the top or floor, silicone sealant \* must be used. Allow the sealant to cure as per the manufacturer's instructions, usually around 24 hours.



In accordance with NSF-2, NSF-4, NSF-7 & NSF-169 regulations, for added safety in case of water leaks, all drop-in units must be sealed to the countertop to establish proper sanitary operation. To achieve a good sealing between the unit and the top, there shall be a solid vinyl gasket under the beaded edge to prevent water from entering the system. A non-toxic \*silicone sealant may be used between the gasket and countertop. This precaution is intended to prevent liquid spillage on adjacent surfaces of the countertop from passing under inaccessible portions of the equipment.



\* Sealants shall meet the requirements for the zone of intended use and shall only be used as permitted in NSF / ANSI 51.

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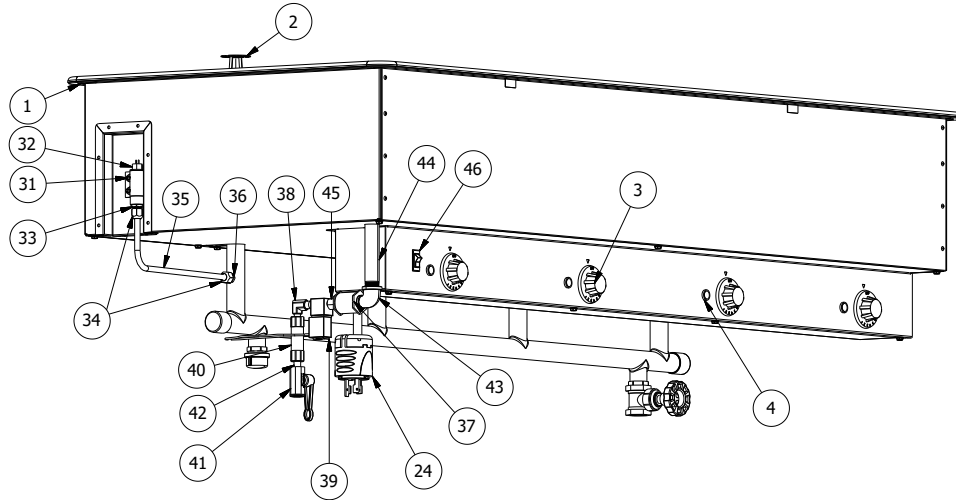
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## PARTS LIST ELECTRICAL HEATED UNITS

### W/AUTOMATIC WATER FILL

### WH/ WIHD&M/ WIHLD&M- /WIHD&M- 1-6 SERIES



| ITEM NUMBER | PART NUMBER    | DESCRIPTION                     |
|-------------|----------------|---------------------------------|
| 1           | 7002-0+Model # | Vinyl Bead Gasket               |
| 2           | 86-3202        | Perforated Snap in Drain        |
| 3           | 1097-2         | Dial                            |
| 4           | 1100           | Pilot Light                     |
| 5           | 3007-3         | 3/4" Brass Nipple 7" long       |
| 6           | 3016-11        | Brass Gate Valve                |
| 7           | 1089-5         | P-136 Terminal (#22 & 18 wire)  |
| 8           | 1089-2         | P-151 Terminal (#10 & 12 wire)  |
| 9           | 1089-4         | P-144 Terminal (#14 & 16 wire)  |
| 10          | 1098           | S Screw Thermostat Mounting 11  |
|             | 1096-60        | Remote Thermostat with 48" Bulb |
| 12          | 1096-96        | Remote Thermostat with 72" Bulb |
| 13          | 1012-100       | 12" Nickel Wire                 |
| 14          | 1014-100       | 14" Nickel Wire                 |
| 15          | 1096-36        | Thermostat                      |
| 16          | S81114-000     | Element Holder                  |
| 17          | SC0099-238     | S/S Element Holder              |
| 18          | 1053-HT        | 120V-850W Element               |
| 19          | 1054-HT        | 208V-850W Element               |
| 20          | 1055-HT        | 240V-850W Element               |
| 21          | 1056-HT        | 120V-1000W Element              |
| 22          | 1057-HT        | 240V-1000W Element              |
| 23          | 1058-HT        | 208V-1000W Element              |
| 24          | 1002           | Power Cord 14/3                 |
|             | 1004           | Power Cord 12/3                 |
|             | 1004-4         | Power Cord 10/3                 |

| ITEM NUMBER | PART NUMBER | DESCRIPTION   |
|-------------|-------------|---|
| 25          | 12-228      | Plug 20Amp 240V   |
| 26          | 1022        | Plug 30Amp 240V   |
| 27          | 12-256      | Plug 30Amp 120V   |
| 28          | 1012-101    | #12 Green Wire (Ground)   |
| 29          | 1014-101    | #14 Green Wire (Ground)   |
| 30          | 1001-1      | 50 Amp Cord & Plug  |
| 31          | 48-22       | S/S 10 x 1/2 Screws   |
| 32          | S84553      | Reservoir Assembly  |
| 33          | 51-25       | 1/4" x 3/8" NPT Male Conn.  |
| 34          | 2050        | Brass Flare Nut   |
| 35          | 2031        | 1/4" Copper Tubing  |
| 36          | 21-23       | 1/4" x 1/4" Brass Union   |
| 37          | 600022-1    | Dual check vacuum breaker<br>#98d NPTM 1/4"<br>(BACK FLOW PREVENTION) |
| 38          | 30-46       | 90° Street Elbow  |
| 39          | 1800-3904   | Solenoid Valve 120V   |
|             | 1800-3903   | Solenoid Valve 240V   |
| 40          | 600002      | Brass In Line Strainer  |
| 41          | 1800-35     | Ball In Valve   |
| 42          | 1800-39     | Close Nipple  |
| 43          | 87-69       | 90° 1/2" to 1/4 Reducing<br>Elbow Brass                               |
| 44          | 87-70       | 1/2 dia. Brass Pipe Threaded<br>Both Ends                             |
| 45          | 87-68       | 1/8" Male to 1/4" female<br>reducer                                   |
| 46          | 1069-1      | Switch  |

# AUTOMATIC WATER FILL UNITS

## WIH, WH AND WCMHP/RMHP SERIES ..... INSTALLATION

A factory supplied in-line water strainer is installed. When installing the water supply to the unit, use flexible or removable tubing to the water inlet, so that access to clean the strainer is available. The supply lines must be purged to remove particles from damaging the solenoid valve operation. Do not remove or relocate the water reservoir. Failure to do so may result in warranty denial. It is recommended the customer supply a primary water filtering system for protection.

**\*Note-Atlas Metal Ind. Inc. is not responsible for routine maintenance of the strainer or customer supplied water filter system.**

**\*Atlas Metal Industries Inc. recommends that all units installed to a water source use our Autofill or any backflow protection of your choice. Please refer to your local code.**

**Any attempt to change or modify the Auto Fill system will void the warranty.**  
.....

## OPERATION

### HEATING CYCLE

1. Turn master switch to “OFF” position.
2. Close drain valve.
3. Turn master switch to “ON” position.
4. Turn on Auto Fill.
5. Fill unit, preferably with “HOT” water until heating element is completely submerged (water must be level.)

**WARNING: HEATING ELEMENT WILL BE DAMAGED IF NOT SUBMERGED AT ALL TIMES DURING HEATING CYCLE!**

6. Turn selector switch to “HOT”.
7. Select desired setting on heating thermostat dial (1-Warm, 10-Hot).
8. Cover unit with serving pans. Unit will be ready for serving in approximately 30 minutes.

**OPERATOR MUST CHECK PERIODICALLY THAT HEATING ELEMENT IS SUBMERGED.**

### HEATING TO COOLING

1. Turn master switch to “OFF” position
2. Remove serving pans.
3. Drain hot water completely.
4. Turn selector switch to “COLD”.
5. Turn master switch to “ON”.

**CAUTION:** Unit is equipped with a safety device. The compressor will not turn until stainless liner temperature is at 120 degrees or below.

6. For WCM-HP Select desired cooling thermostat setting (1-Cool, 7-Coldest). For RM-HP, no setup necessary; Unit ships with factory temperature controls complete.
7. Cover unit with serving pans. Unit will cool down and be ready for serving in approximately 30 minutes

**\*Unit is not intended to operate 24/7.**

### COOL TO HEAT

Follow same steps shown for heat cycle



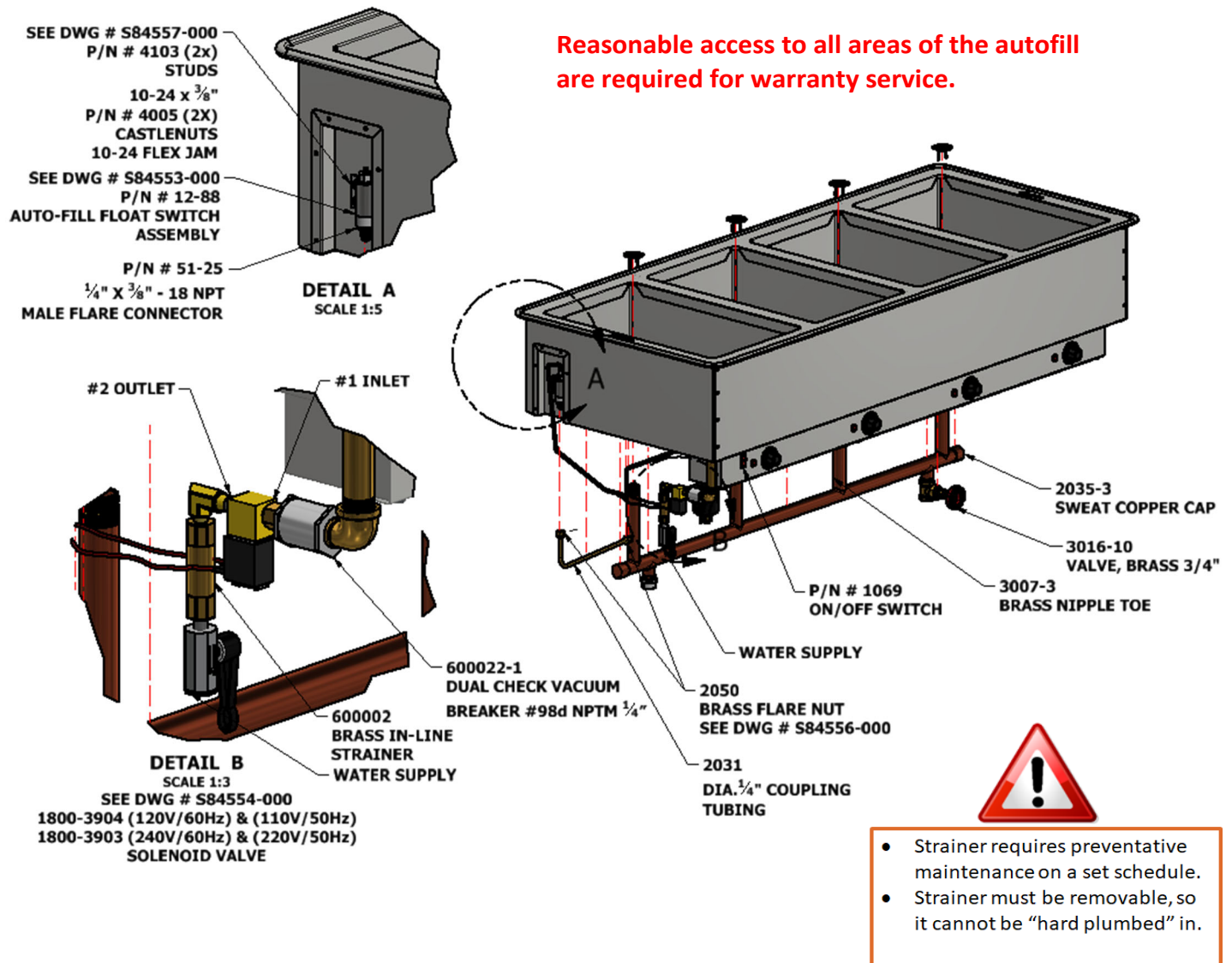
# AUTOMATIC WATER FILL UNITS

**\*Note** - Factory water depth settings for A/F units are 3/8" from the bottom of the liner and for WCM-HP and RM-HP, water depth should be 4" from the bottom of the liner.

DO NOT manually add water to Auto-fill units above water level mark, damage and leakage to the Automatic sensor could result. As the water evaporates the pans will fill automatically.

If the orange warning light turns on, please turn off the unit and check that the autofill is working properly.

It is recommended that the Auto Fill be in the off position when not in use.



Note - Atlas Metal highly recommend the installation of a water filtration kit or "whole house" water filtration system to ensure warranty coverage.

Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer, or the customer supplied water filter system.



The Automatic Water Fill contains sensitive components. Atlas Metal recommends the following to safeguard your water fill.

Components:

- Float Switch
- **Solenoid Valve**
- Back-Flow Prevention Valve (required by NSF)

**Atlas Metal requires the installation of a water filtration kit or “whole house” water filtration system to ensure warranty coverage. Maintenance issues resulting in hindering the proper function of the equipment will be the responsibility of the end user.**

Without such system, the unit is susceptible to hard water contaminants. Contaminants such as calcium and magnesium, and/or other mineral particles can build up in the Automatic Water Fill. These contaminants can build up in the Float Switch and Back-Flow Prevention Valve and may prevent them from closing completely during operation. This may lead to a water leak.

If such scenario occurs, the components must be replaced for peak operation.

When installing the water supply to the unit, the supply lines must be purged to remove particles from damaging the solenoid valve operation. A factory supplied in-line water strainer is installed. Do not remove or relocate the water reservoir.

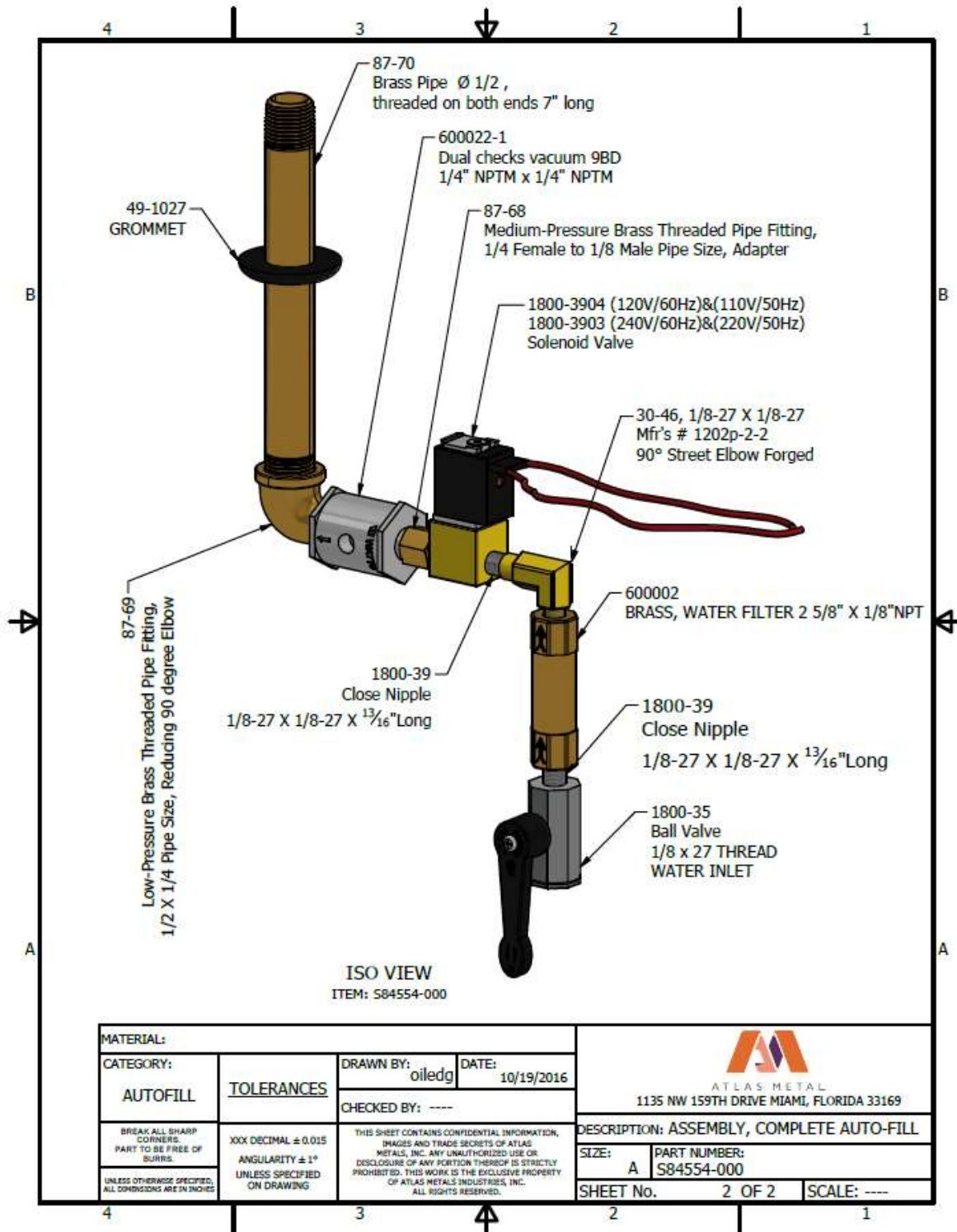
Note - Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer or the customer supplied water filter system.



# ATLAS METAL

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Note - Atlas Metal Industries, Inc. is not responsible for routine maintenance of the strainer or the customer supplied water filter system.

Revised 09.24



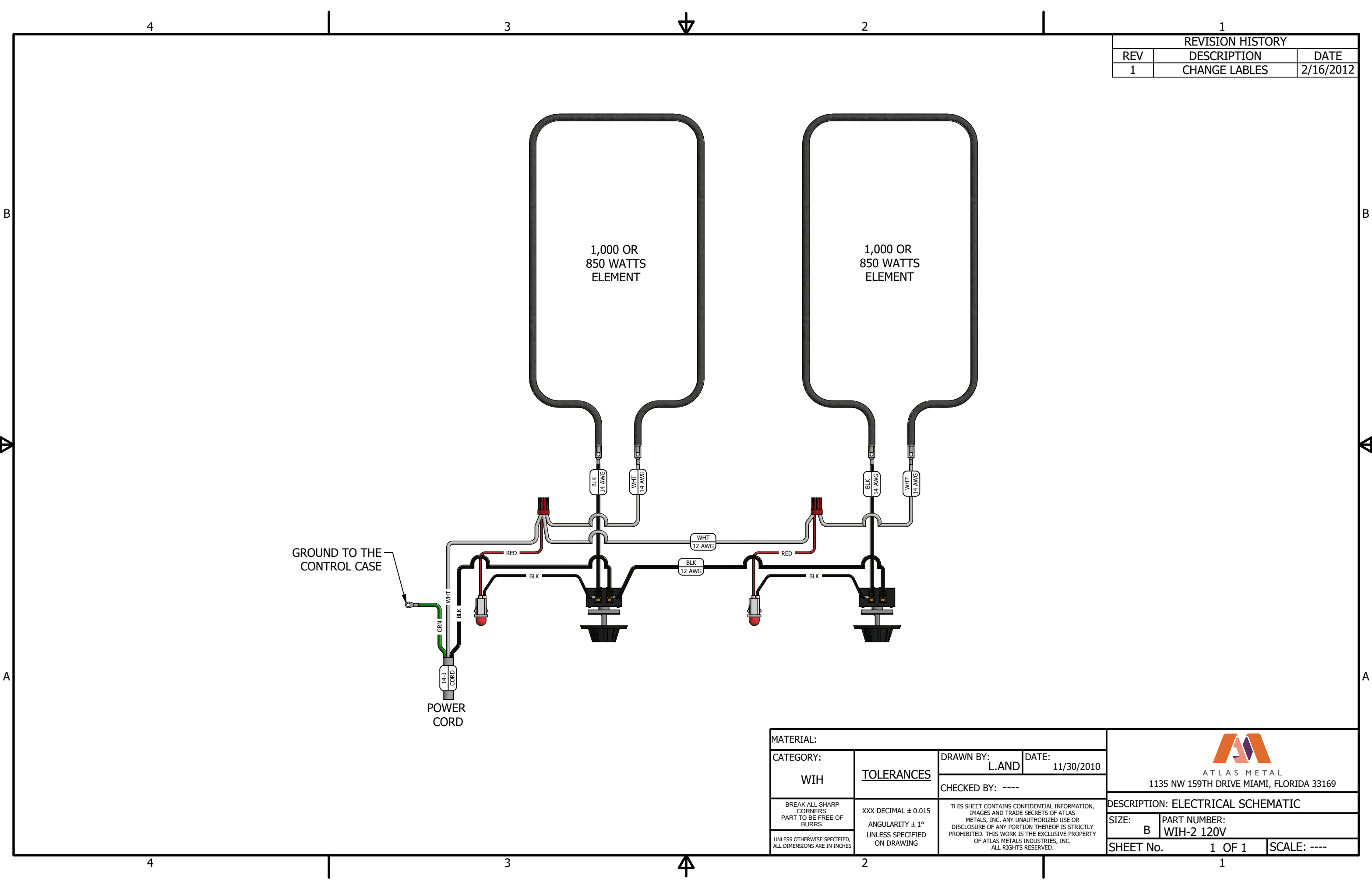
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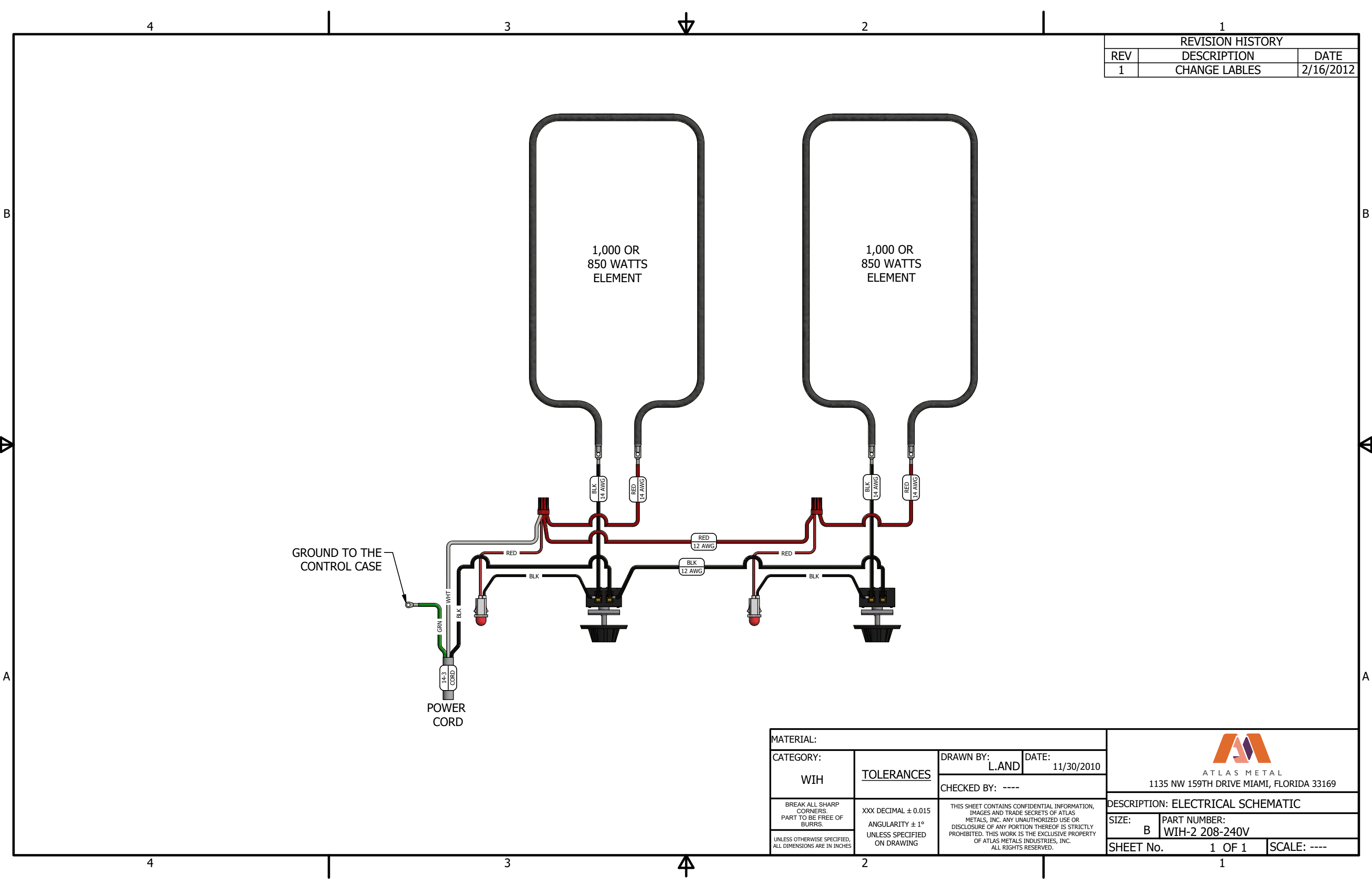
PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: [sales@atlasfoodserv.com](mailto:sales@atlasfoodserv.com)

| Electric Hot Food Drop-In Trouble Shooting Guide   |  |
|--|--|
| Symptom  | Probable Cause   |
| Unit will not heat   | Unit not plugged in.<br>No power at receptacle.<br>Thermostat and or switch not in the on position.<br>Call factory for service at 1-800-762-7565  |
| Food products not hot enough.  | Thermostat's not turned to the highest setting.<br>Food products not hot enough when placed in unit.<br>Food product not being stirred or rotated.<br>Heat lamp or head strip over the food product is recommended.<br>Call factory for service at 1-800-762-7565. |
| <p style="text-align: center;"><b>NOTE:</b><br/>Before starting any warranty repair work you must first call the factory for authorization.<br/>Failure to do so can make you responsible for repair cost.</p> |  |




| REVISION HISTORY |               |           |
|------------------|---------------|-----------|
| REV              | DESCRIPTION   | DATE      |
| 1                | CHANGE LABLES | 2/16/2012 |

|  |  |  |            |  |                         |
|--|--|--|------------|--|-------------------------|
| MATERIAL:  |  |  |            | <br>ATLAS METAL<br>1135 NW 159TH DRIVE MIAMI, FLORIDA 33169 |                         |
| CATEGORY:  | TOLERANCES                                     | DRAWN BY:  | DATE:      |  |                         |
| WIH  |  | L.AND  | 11/30/2010 | DESCRIPTION: ELECTRICAL SCHEMATIC  |                         |
| BREAK ALL SHARP CORNERS. PART TO BE FREE OF BURRS.       | XXX DECIMAL ± 0.015                            | CHECKED BY: ----   |            | SIZE: B  | PART NUMBER: WIH-2 120V |
| UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES | ANGULARITY ± 1°<br>UNLESS SPECIFIED ON DRAWING | THIS SHEET CONTAINS CONFIDENTIAL INFORMATION, IMAGES AND TRADE SECRETS OF ATLAS METALS, INC. ANY UNAUTHORIZED USE OR DISCLOSURE OF ANY PORTION THEREOF IS STRICTLY PROHIBITED. THIS WORK IS THE EXCLUSIVE PROPERTY OF ATLAS METALS INDUSTRIES, INC. ALL RIGHTS RESERVED. |            | SHEET No. 1 OF 1   | SCALE: ----             |



| REVISION HISTORY |               |           |
|------------------|---------------|-----------|
| REV              | DESCRIPTION   | DATE      |
| 1                | CHANGE LABLES | 2/16/2012 |

|  |  |  |            |   |                             |
|--|--|--|------------|---|-----------------------------|
| MATERIAL:  |  |  |            | <div></div> <div>ATLAS METAL</div> <div>1135 NW 159TH DRIVE MIAMI, FLORIDA 33169</div> |                             |
| CATEGORY:  | TOLERANCES                                     | DRAWN BY:  | DATE:      |   |                             |
| WIH  |  | L.AND  | 11/30/2010 | DESCRIPTION: ELECTRICAL SCHEMATIC   |                             |
| BREAK ALL SHARP CORNERS. PART TO BE FREE OF BURRS.       | XXX DECIMAL ± 0.015                            | CHECKED BY: ----   |            | SIZE: B   | PART NUMBER: WIH-2 208-240V |
| UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES | ANGULARITY ± 1°<br>UNLESS SPECIFIED ON DRAWING | THIS SHEET CONTAINS CONFIDENTIAL INFORMATION, IMAGES AND TRADE SECRETS OF ATLAS METALS, INC. ANY UNAUTHORIZED USE OR DISCLOSURE OF ANY PORTION THEREOF IS STRICTLY PROHIBITED. THIS WORK IS THE EXCLUSIVE PROPERTY OF ATLAS METALS INDUSTRIES, INC. ALL RIGHTS RESERVED. |            | SHEET No. 1 OF 1  | SCALE: ----                 |



# HEATED BASE-HB SERIES

## Service and Installation Manual



## RECEIVING AND INSPECTING THE EQUIPMENT

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1. VISUALLY INSPECT THE SHIPPING CRATE. DAMAGE SHOULD BE NOTED AND REPORTED TO THE DELIVERING CARRIER.
2. IF DAMAGED, OPEN AND INSPECT CONTENTS WITH CARRIER.
3. IF CRATE IS NOT DAMAGED AND THERE IS CONCEALED DAMAGE TO THE EQUIPMENT, NOTIFY THE CARRIER. NOTIFICATION MUST BE MADE VERBALLY AND IN WRITING.
4. REQUEST AN INSPECTION BY THE SHIPPING COMPANY FOR THE DAMAGED EQUIPMENT WITHIN 10 DAYS FROM RECEIPT OF THE EQUIPMENT
5. FREIGHT CARRIERS CAN SUPPLY THE NECESSARY FORMS ON REQUEST.
6. SAVE ALL CRATING MATERIALS UNTIL INSPECTION HAS BEEN MADE OR WAIVED.

## SERIAL NUMBER LOCATION

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THE SERIAL AND MODEL# CAN BE FOUND ON THE OPERATORS CONTROL PANEL. WHEN CALLING ATLAS FOR PARTS AND SERVICE ALWAYS HAVE THIS INFORMATION AVAILABLE.

SERIAL #: \_\_\_\_\_

MODEL #: \_\_\_\_\_

INSTALLATION DATE: \_\_\_\_\_



# ATLAS METAL

1135 N.W. 159th DRIVE, MIAMI, FLORIDA 33169

TEL 305.625.2451

TOLL FREE 800.762.7565

FAX 305.623.0475

WWW.ATLASFOODSERV.COM

SALES@ATLASFOODSERV.COM

Project: \_\_\_\_\_  
Item No.: \_\_\_\_\_  
Quantity: \_\_\_\_\_

## SLIDE-IN SERVING EQUIPMENT



HB-3

## HEATED BASE

Electrically Heated  
Under Counter

- ☐ HB-3
- ☐ HB-4
- ☐ HB-5

### SPECIFICATIONS

**BODY:** Double wall constructed with 20 gauge, type 304 stainless steel interior liner, with coved corners. Exterior wall is 22 gauge galvanized steel, with an 18 gauge stainless steel facia. The body is filled with 1" of high density fiberglass insulation on all sides. Interior of the body is provided with a removable slide assembly to accommodate 12" X 20" pans.

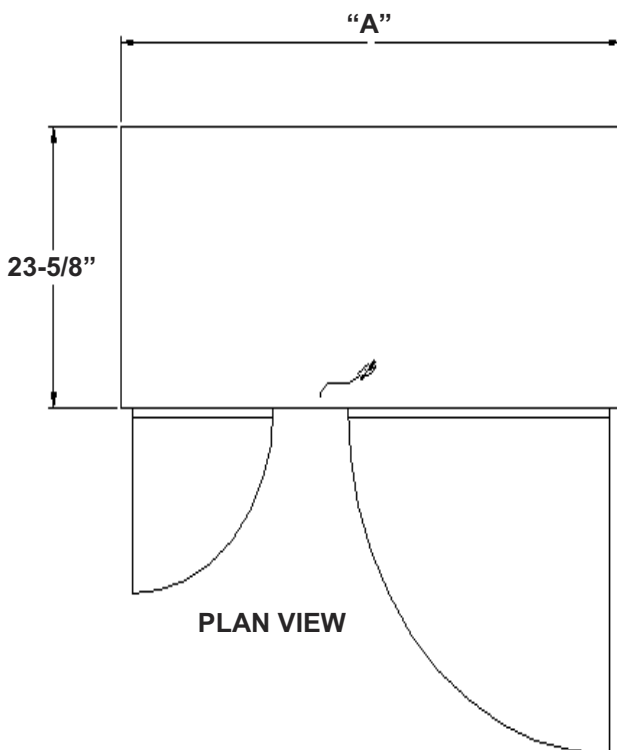
**DOORS:** Doors are double wall constructed of 18 gauge, type 304 stainless steel, fully insulated with high density fiberglass, and provided with edge mounted, chrome plated hinges and a slam action latch. Doors are complete with a moisture-proof gasket.

**ELECTRICAL:** The unit is provided with an 850 watt element, pre-wired to an on/off thermostat switch and pilot light. The unit is wired for 15 amp., 120 volt, single phase operation, with a 6' long, 3-wire cord and plug (NEMA 5-15P).

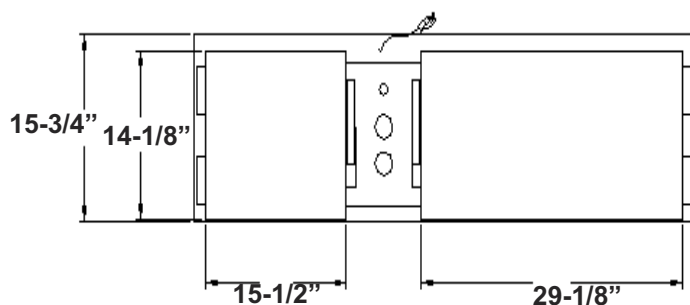
*Specifications subject to change without notice.*

### STANDARD FEATURES

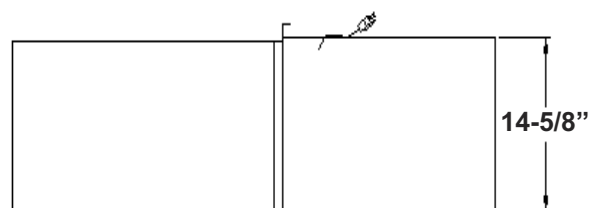
- Slides into your counter - puts heated storage where you need it
- Fully insulated for maximum efficiency
- Slide assembly for standard 12" x 20" pans
- Electrically heated - thermostat control
- 1-Year Parts & Labor Warranty
- UL Listed



**PLAN VIEW**



**FRONT ELEVATION**



**END VIEW**

| MODEL | "A"                  | STORAGE CAPACITY<br>12" X 20" PANS | CUT-OUT<br>REQUIRED                 | ELECTRICAL<br>CHARACTERISTICS | SHIP WT.<br>(LBS.) |
|-------|----------------------|------------------------------------|-------------------------------------|-------------------------------|--------------------|
| HB-3  | 41-7/8"<br>(106cm)   | 8                                  | 15-3/4" X 41-7/8"<br>(40 X 106cm)   | 850 W - 7.1 amps.<br>120V     | 190<br>(86.1kg)    |
| HB-4  | 55-5/8"<br>(140.9cm) | 12                                 | 15-3/4" X 55-5/8"<br>(40 X 140.9cm) | 850 W - 7.1 amps.<br>120V     | 265<br>(120.2kg)   |
| HB-5  | 69-3/8"<br>(175.8cm) | 16                                 | 15-3/4" X 69-3/8"<br>(40 X 175.8cm) | 850 W - 7.1 amps.<br>120V     | 312<br>(141.5kg)   |

# SLIDE- IN HEATED BASE

## HB SERIES

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### OPERATION

The unit is ready to operate as soon as it is plugged in and turned on. The thermostat has an off position and numbers from #1 through #10 (number 10 is the highest setting).

The unit is supplied with a power cord and NEMA plug. Refer to the data plate for the amperage and voltage information. Use a licensed electrician when installing power source.

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### MAINTENANCE

**NEVER** CLEAN THE UNIT WITH A CHLORIDE BASED PRODUCT. CHLORIDES OR IMPROPER CLEANING COULD SCAR, MARK AND/OR CORRODE METAL. **DO NOT** USE STEEL WOOL OR ABRASIVE PRODUCTS. TO CLEAN USE SOAPY WARM WATER, RINSE THOROUGHLY TO REMOVE ALL RESIDUES. **FAILURE TO MEET THESE CONDITIONS WILL VOID WARRANTY.**



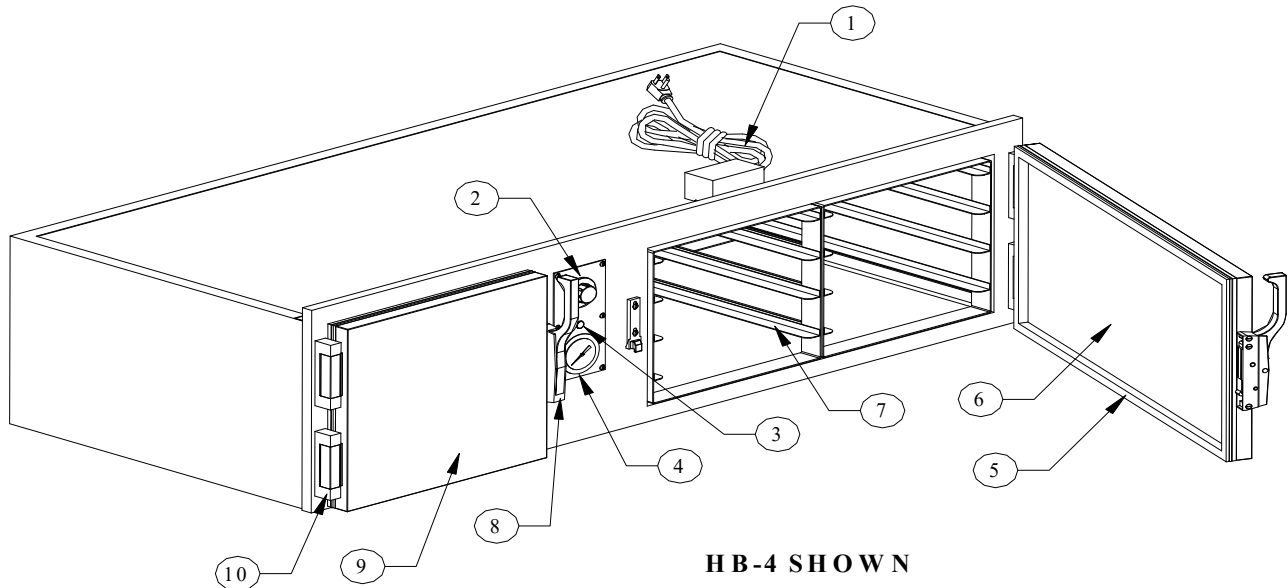
# ATLAS METAL

Subsidiary of Mercury Aircraft, Inc.

1135 N.W. 159th DR., MIAMI, FL 33169

PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: [sales@atlasfoodserv.com](mailto:sales@atlasfoodserv.com)

## PARTS LIST ELECTRICAL HEATED BASE HB SERIES



| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                     |
|----------------|----------------|---------------------------------|
| 1              | 1001           | Power Cord 14/3-15 Amps 240V    |
|                | 1002           | Power Cord 14/3-15 Amps 120V    |
| 2              | 22-1407        | Thermostat Dial Knob            |
| 3              | 1099           | Pilot Light                     |
| 4              | 1105           | Thermometer                     |
| 5              | 7010-3         | #3 & #4 Door Gasket             |
|                | 7013-3         | #4 & #5 Door Gasket             |
| 6              | S83754-004     | Door Assembly HB-5              |
| 7              | S83753-000     | Pan Rack                        |
| 8              | 6055-1         | Slam Action Latch               |
|                | 6052-1         | Slam Action W/ Lock             |
| 9              | S83754-003     | Door Assembly HB-3, HB-4        |
| 10             | 6053-8         | Hinge & Cover                   |
| 11             | 1087           | Cord Connector (Not Shown)      |
| 12             | 2500           | Thermostat (Not Shown)          |
| 13             | 1053           | 120V / 850W Element (Not Shown) |
|                | 1054           | 208V / 850W Element (Not Shown) |
|                | 1055           | 240V / 850W Element (Not Shown) |



# ATLAS METAL

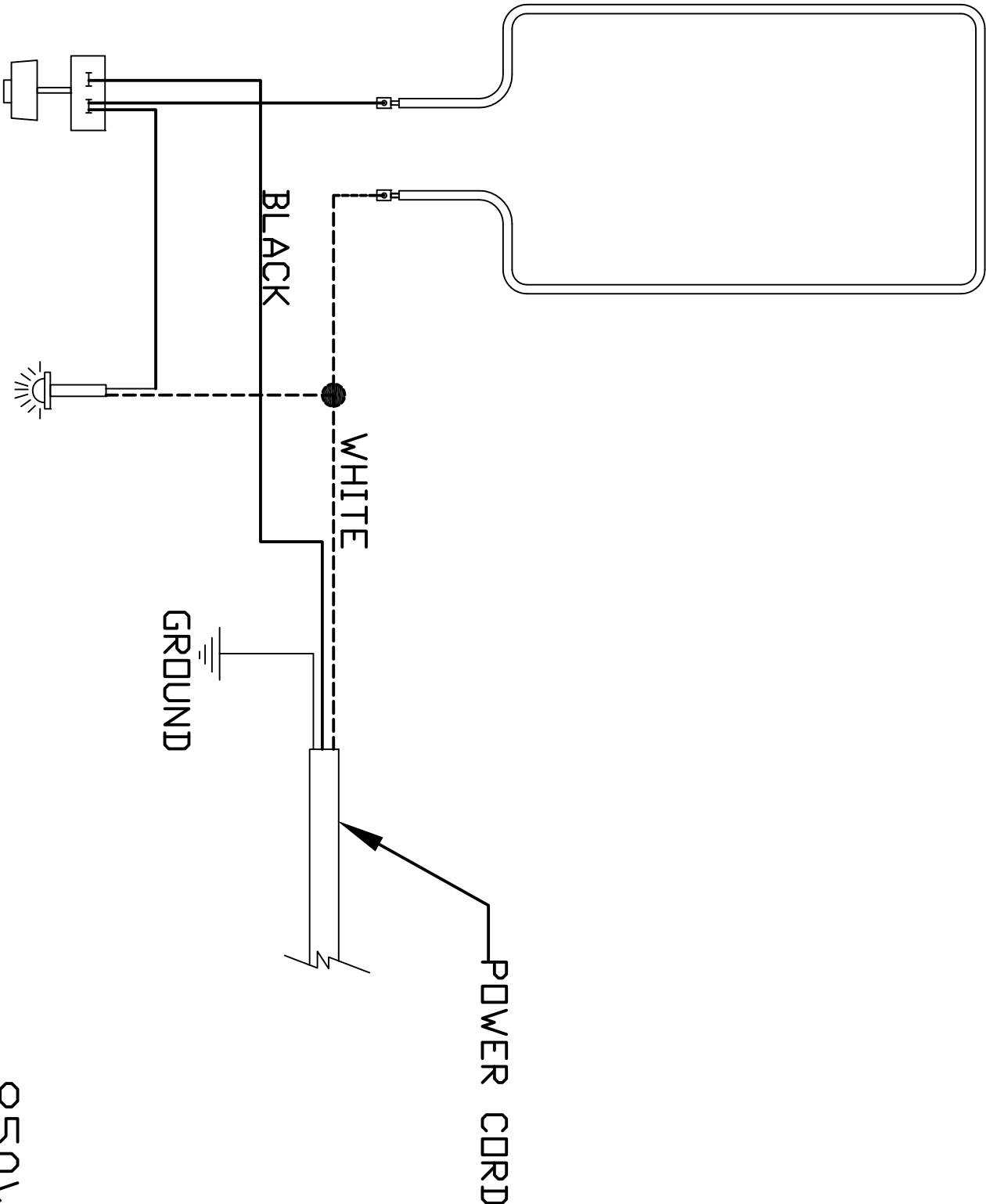
*Subsidiary of Mercury Aircraft, Inc.*

1135 N.W. 159th DR., MIAMI, FL 33169

PHONE (305) 625-2451, (800) 762-7565, FAX (305) 623-0475, E-mail: [sales@atlasfoodserv.com](mailto:sales@atlasfoodserv.com)

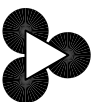
| Electric Hot Food Drop-In Trouble Shooting Guide   |  |
|--|--|
| Symptom  | Probable Cause   |
| Unit will not heat   | Unit not plugged in.<br>No power at receptacle.<br>Thermostat and or switch not in the on position.<br>Call factory for service at 1-800-762-7565  |
| Food products not hot enough.  | Thermostat's not turned to the highest setting.<br>Food products not hot enough when placed in unit.<br>Food product not being stirred or rotated.<br>Heat lamp or head strip over the food product is recommended.<br>Call factory for service at 1-800-762-7565. |
| <p style="text-align: center;"><b>NOTE:</b><br/>Before starting any warranty repair work you must first call the factory for authorization.<br/>Failure to do so can make you responsible for repair cost.</p> |  |





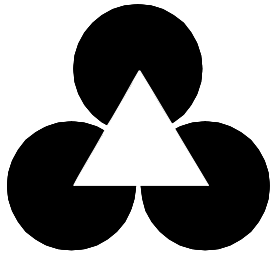
850W 120V

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ATLAS METAL INDUSTRIES, INC.  
1135 NW 159TH DRIVE  
MIAMI, FLORIDA 33169

| REVISION CHANGES |              | DATE:   | H.B.ELECTRICAL SCHEMATIC |                          |
|------------------|--------------|---------|--------------------------|--------------------------|
| DATE:            | DESCRIPTION: | 9-10-08 | DRAWN BY:                | 120V 850WATTS            |
| 9-10-08          | ON CAD       |         | MHA                      |                          |
|                  |              |         | CHECKED BY:              | DRAWING NO.              |
|                  |              |         | N. SANZ                  | HB-3-4-5 ELECT.SCHEMATIC |
|                  |              |         | SCALE                    | 3/4"=1'                  |
|                  |              |         | SHEET NO.                | 1 of 1                   |



# Atlas Metal

INDUSTRIES, INC.

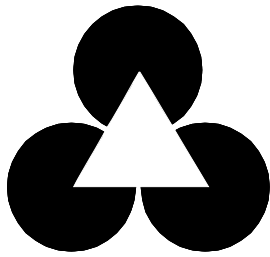
## LIMITED WARRANTY

Atlas Metal Industries, Inc. warrants to the Purchaser of this product that the same shall be free from defects in the workmanship and material for a period of one year from the date of original installation of the equipment, but not to exceed eighteen (18) months after date of shipment from factory. During this period of time Atlas Metal Industries, Inc. will replace all defective parts and will pay for authorized replacement labor. Replacement and installation of such parts and labor shall be provided only upon prior written authority of Atlas Metal Industries, Inc.

**The Refrigeration** warranty is for a twenty (20) month time period and includes supplying the compressor at a no charge basis provided the damage to the compressor was not caused by the customer or end user. Authorized replacement labor will be paid for a period of one year from date of installation. Freight costs for defective unit to and from Atlas Metal Industries, Inc. are not included, and all defective parts must be returned to the factory freight prepaid for evaluation. **ALL WARRANTY LABOR MUST BE AUTHORIZED BY ATLAS METAL INDUSTRIES, INC. PRIOR TO THE ACTUAL WORK BEING DONE.** This warranty does not apply to any equipment or any part thereof, which has been subjected to shipping damage, improper voltage, alteration, abuse or misuses, and does not cover loss of food, other products, or damage to property due to mechanical or electrical malfunction.

**THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. SELLER DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OF THE GOODS OR THE FITNESS OF THE GOODS FOR ANY PURPOSE AND BUYER AGREES THAT THE GOODS ARE SOLD "AS IS."**

**THIRD PARTY EQUIPMENT : THIRD PARTY EQUIPMENT IS COVERED THROUGH THE LIMITED WARRANTY DESIGNATED BY THE ORIGINAL EQUIPMENT MANUFACTURER (OEM). WARRANTY COVERAGE AND/OR PARTS & LABOR MAY BE LIMITED TO THE EXTENT OF STATED LIMITED WARRANTY. SUBJECT TO ATLAS METAL DISCRETION.**



**Atlas Metal**  
INDUSTRIES, INC.

## **WARRANTY INFORMATION**

**In order to have your invoice approved for payment by the factory, please note the following:**

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**An authorization number must be obtained from the factory prior to performing any warranty service.**

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**Atlas Metal will not approve excessive labor due to poor access to the unit being serviced. If design does not allow reasonable access, contact the factory.**

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**All travel time that exceeds 100 miles round trip must be authorized by the factory.**

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**Thank You:  
Warranty service Dept.**